WIRING INSTRUCTIONS

1. Open the control enclosure and flip down the front panel.
2. Attach the relay label (item 5) below TB-1 terminal block (See panel partial view).
3. Locate terminals AA, AB, and AC on the rear of the Eurotherm control.
4. Connect the rope end of each wire (item 2) to these terminals—wire #203 to AA, wire #204 to AB, and wire #205 to AC. (See temperature controller view)
5. Connect the opposite rope end of item 2 to TS-1 terminals as shown on Panel partial view for ECS and Smartplate box.
6. After checking your connections, tie harness (item 2) to the existing bundle of wires spacing them evenly along the wires.
7. Stick the cable tie holder (item 3) to the side of the box and tie harness to it.
8. Close and fasten the front panel of the control enclosure before installing on the unit.

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NOTES:
1) RELAY OPTIONAL KIT IS P/N 69018.