## F6/F7...HD/HDU Series Butterfly Valves



#### F6...HDU Butterfly Valves 2"-12" Ductile Iron Lug Body Resilient Seat, 304 Stainless Disc









Technical Data						
Service	chilled, hot water, 60% glycol					
Flow characteristic	modified equal percentage					
Action	90° rotation					
Sizes	2" to 12"					
Type of end fitting	for use with ANSI Class 125/150 flanges					
Materials						
Body	ductile iron ASTM A536					
Body finish	epoxy powder coated					
Disc	304 stainless steel					
Seat	EPDM					
Shaft	416 stainless steel					
O-ring	EPDM					
Upper bushing	RPTFE					
Middle bushings	RPTFE					
Lower bushing	RPTFE					
Media temperature range	-22°F to 250°F [-30°C to 120°C]					
Operation ambient						
temperature range	-22°F to 122°F [-30°C to 50°C]					
Body pressure rating	ASME/ANSI Class 125/150					
	(200 psi at -30°F to 275°F)					
Close-off pressure	50 psi					
Rangeability	10:1 (for 30° to 70° range)					
Maximum velocity	12 FPS					

- 50 psi bubble tight shut-off
- . Long stem design allows for 2" insulation
- Valve face-to-face dimensions comply with API 609 & MSS-SP-67
- Completely assembled and tested, ready for installation

#### **Application**

These valves are designed to meet the needs of HVAC and commercial applications requiring bubble tight shut-off for liquids. Typical applications include chiller isolation, cooling tower isolation, change-over systems, large air handler coil control, bypass and process control applications. The large  $C_{\nu}$  values provide for an economical control valve solution for larger flow applications. Designed for use in Victaulic piping systems when mated to Victaulic 41 series flange nipples.

#### **Jobsite Note**

Valves should be stored in a weather protected area prior to construction. Complete installation recommendations can be found in Belimo's Installation and Maintenance Instructions for F6/F7...HD/HDU Butterfly Valves.

			lve	<b>T</b>	•			
C <sub>v</sub>	C <sub>v</sub>	IN	al Size DN [mm]	Type 2-way	Spring	uitable Actuator Non-Sprin		
115	44	2"	50	F650HDU	S	/ ies		
196	75	2½"	65	F665HDU	AF Series	AM Series		
302	116	3"	80	F680HDU	Š		GM	
600	230	4"	100	F6100HDU			5	ies
1022	392	5"	125	F6125HDU				SY Series
1579	605	6"	150	F6150HDU				SY
3136	1202	8"	200	F6200HDU				
5340	2047	10"	250	F6250HDU				
8250	3062	12"	300	F6300HDU				

								MOD			ON/OFF
Valve	Size	Cv	10°	20°	30°	40°	50°	60°	70°	80°	90°
F650HDU	2"	115	.06	3	7	15	27	44	70	105	115
F665HDU	2½"	196	.10	6	12	25	45	75	119	178	196
F680HDU	3"	302	.20	9	18	39	70	116	183	275	302
F6100HDU	4"	600	.30	17	36	78	139	230	364	546	600
F6125HDU	5"	1022	.50	29	61	133	237	392	620	930	1022
F6150HDU	6"	1579	.80	45	95	205	366	605	958	1437	1579
F6200HDU	8"	3136	2	89	188	408	727	1202	1903	2854	3136
F6250HDU	10"	5340	3	151	320	694	1237	2047	3240	4859	5340
F6300HDU	12"	8250	4	234	495	1072	1911	3062	5005	7507	8250

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#### F6...HDU Butterfly Valves 2"-12" Ductile Iron Lug Body Resilient Seat, 304 Stainless Disc

<b>Maximum Dime</b>	nsions (Ir	nches)										
Valve	Size	C <sub>v</sub> 90°	C <sub>v</sub> 60°	Α	В	C	D(Max)	BHC	No. of Holes	Lug Bolt	Actuator	Close-Off (PSI)
F650HDU	2"	115	44	1.65	9.00	9.00	19.50	4.75	4	5/8-11UNC	AF	50
F665HDU	2½"	196	75	1.76	9.00	9.00	20.00	5.50	4	5/8-11UNC	АГ	50
F680HDU	3"	302	116	1.78	9.00	9.00	20.50	6.00	4	5/8-11UNC		50 🕏
F6100HDU	4"	600	230	2.05	9.00	9.00	21.00	7.50	8	5/8-11UNC	2*AF	50 <b>Safe</b>
F6125HDU	5"	1022	392	2.14	9.00	9.00	22.00	8.50	8	3/4-10UNC		50
F650HDU	2"	115	44	1.65	7.00	7.00	15.00	4.75	4	5/8-11UNC		50
F665HDU	2½"	196	75	1.76	7.00	7.00	15.50	5.50	4	5/8-11UNC	AMB(X)	50
F680HDU	3"	302	116	1.78	7.00	7.00	16.00	6.00	4	5/8-11UNC		50
F6100HDU	4"	600	230	2.05	8.00	8.00	17.00	7.50	8	5/8-11UNC	GMB(X)	50
F6125HDU	5"	1022	392	2.14	8.00	8.00	17.50	8.50	8	3/4-10UNC	GIVID(A)	50
F6150HDU	6"	1579	605	2.19	8.00	8.00	22.50	9.50	8	3/4-10UNC	GMB(X)	50 2
F650HDU	2"	115	44	1.65	4.25	4.25	15.50	4.75	4	5/8-11UNC		50 <u>₹</u>
F665HDU	2½"	196	75	1.76	4.25	4.25	16.00	5.50	4	5/8-11UNC	SY1	50 <b>≌</b>
F680HDU	3"	302	116	1.78	4.25	4.25	16.25	6.00	4	5/8-11UNC		50 Non-Fail Safe
F6100HDU	4"	600	230	2.05	8.00	13.00	22.00	7.50	8	5/8-11UNC		50 <b>क</b>
F6125HDU	5"	1022	392	2.14	8.00	13.00	22.50	8.50	8	3/4-10UNC	SY2	50
F6150HDU	6"	1579	605	2.19	8.00	13.00	23.00	9.50	8	3/4-10UNC		50
F6200HDU	8"	3136	1202	2.37	8.00	13.00	24.25	11.75	8	3/4-10UNC		50
F6250HDU	10"	5340	2047	2.58	8.00	13.00	25.50	14.25	12	7/8-9UNC	SY3	50
F6300HDU	12"	8250	3062	3.01	8.00	13.00	27.25	17.00	12	7/8-9UNC		50

Dimension "A" is compressed, add .125" for relaxed state.

AF, AM and GM maximum actuator ambient temperature is 122°F.

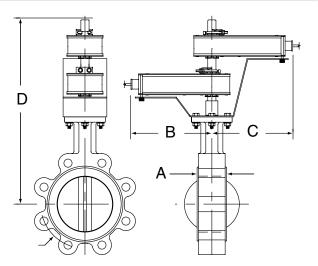
SY maximum actuator ambient temperature is 150°F.

Model SY1  $\dots$  does not have handwheel - override is via 8mm wrench on bottom side of actuator.

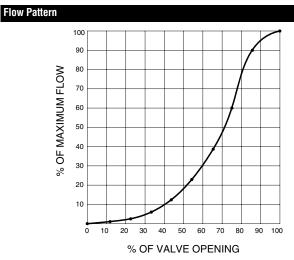
#### **Application Notes**

- 1. Valves are rated at 50 psi differential pressure in the closed position.
- 2. Valves are furnished with lugs tapped for use with ANSI Class 125/150 flanges. Installation flanges and hardware are not included.
- 3. 2-way assemblies are furnished assembled and tested, ready for installation.
- 4. Dimension "D" allows for actuator removal without the need to remove the valve from the pipe.
- 5. Weather shields are available, dimensional data upon request.
- 6. Dual actuated valves have actuators mounted on a common valve shaft.
- 7. Belimo SY Series actuators are NEMA 4X rated.

#### **Dimensions**



BF2WUDIM



### F7...HDU Butterfly Valves 2"-12" Ductile Iron Lug Body Resilient Seat, 304 Stainless Disc







Technical Data						
Service	chilled, hot water, 60% glycol					
Flow characteristic	modified linear					
Action	90° rotation					
Sizes	2" to 12"					
Type of end fitting	for use with ANSI 125/150 flanges					
Materials						
Body	ductile iron ASTM A536					
Body finish	epoxy powder finish					
Disc	304 stainless steel					
Seat	EPDM standard					
Shaft	416 stainless steel					
O-ring	EPDM					
Upper bushing	RPTFE					
Middle bushings	RPTFE					
Lower bushing	RPTFE					
Media temperature range	-22°F to 250°F [-30°C to 120°C]					
Operation ambient						
temperature range	-22°F to 122°F [-30°C to 50°C]					
Body pressure rating	ASME/ANSI Class 125/150					
	(200 psi at -30°F to 275°F)					
Close-off pressure	50 psi					
Rangeability	10:1 (for 30° to 70° range)					
Maximum velocity	12 FPS					

- 50 psi bubble tight shut-off
- Long stem design allows for 2" insulation
- Valve face-to-face dimensions comply with API 609 & MSS-SP-67
- · Completely assembled and tested, ready for installation
- Tees comply with ASME/ANSI B16.1 Class 125 flanges

#### **Application**

These valves are designed to meet the needs of HVAC and commercial applications requiring bubble tight shut off for liquids. Typical applications include chiller isolation, cooling tower isolation, change-over systems, large air handler coil control, bypass and process control applications. The large  $C_{\rm V}$  values provide for an economical control valve solution for larger flow applications. Designed for use in Victaulic piping systems when mated to Victaulic 41 series flange nipples.

#### **Jobsite Note**

Valves should be stored in a weather protected area prior to construction. Complete installation recommendations can be found in Belimo's Installation and Maintenance Instructions for F6/F7...HD/HDU Butterfly Valves.

		Va Nomin	lve al Size	Туре		Suitable	Actuators	
C <sub>v</sub> 90°	C <sub>v</sub> 60°	IN DN [mm]		3-way	Spring	1	lon-Sprin	g
115	44	2"	50	F750HDU	S	AM		
196	75	2½"	65	F765HDU	AF Series		S	
302	116	3"	80	F780HDU	S		Series	
600	230	4"	100	F7100HDU			GM S	ies
1022	392	5"	125	F7125HDU			5	SY Series
1579	605	6"	150	F7150HDU				SΥ
3136	1202	8"	200	F7200HDU				
5340	2047	10"	250	F7250HDU				
8250	3062	12"	300	F7300HDU				

								ON/OFF			
Valve	Size	Cv	10°	20°	30°	40°	50°	60°	70°	80°	90°
F750HDU	2"	115	.06	3	7	15	27	44	70	105	115
F765HDU	2½"	196	.10	6	12	25	45	75	119	178	196
F780HDU	3"	302	.20	9	18	39	70	116	183	275	302
F7100HDU	4"	600	.30	17	36	78	139	230	364	546	600
F7125HDU	5"	1022	.50	29	61	133	237	392	620	930	1022
F7150HDU	6"	1579	.80	45	95	205	366	605	958	1437	1579
F7200HDU	8"	3136	2	89	188	408	727	1202	1903	2854	3136
F7250HDU	10"	5340	3	151	320	694	1237	2047	3240	4859	5340
F7300HDU	12"	8250	4	234	495	1072	1911	3062	5005	7507	8250

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#### F7...HDU Butterfly Valves 2"-12" Ductile Iron Lug Body Resilient Seat, 304 Stainless Disc

Maximum Dimensions (Inches)												
Valve	Size	C <sub>v</sub> 90°	Α	В	C	D(Max)	BHC	No. of Holes	Lug Bolt	Actuator	Close-Off (PSI)	
F750HDU	2"	115	4.50	6.15	6.15	15.50	4.75	4	5/8-11UNC	AF	50	
F765HDU	2½"	196	5.00	6.76	6.76	16.00	5.50	4	5/8-11UNC	2*AF	50	
F780HDU	3"	302	5.50	7.28	7.28	16.25	6.00	4	5/8-11UNC	Z AI	50 <b>Safe</b>	
F750HDU	2"	115	4.50	6.15	6.15	15.50	4.75	4	5/8-11UNC	SY1	50	
F765HDU	2½"	196	5.00	6.76	6.76	16.00	5.50	4	5/8-11UNC	311	50	
F780HDU	3"	302	5.50	7.28	7.28	21.00	6.00	4	5/8-11UNC		50 N	
F7100HDU	4"	600	6.50	8.55	8.55	21.75	7.50	8	5/8-11UNC	SY2	1 30 7	
F7125HDU	5"	1022	7.50	9.64	9.64	22.25	8.50	8	3/4-10UNC	312	50	
F7150HDU	6"	1579	8.00	10.19	10.19	22.75	9.50	8	3/4-10UNC		50 <b>Safe</b>	
F7200HDU	8"	3136	9.00	11.37	11.37	24.25	11.75	8	3/4-10UNC	SY3	50	
F7250HDU	10"	5340	11.00	13.58	13.58	30.00	14.25	12	7/8-9UNC	SY4	50	
F7300HDU	12"	8250	12.00	15.01	15.01	32.00	17.00	12	7/8-9UNC	314	50	

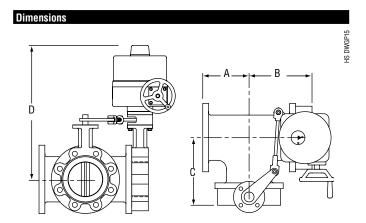
AF maximum actuator ambient temperature is 122°F.

SY... maximum actuator ambient temperature is 150°F.

Model SY1... does not have hand wheel-override is via 8mm wrench on bottom side of actuator.

#### **Application Notes**

- 1. Valves are rated at 50 psi differential pressure in the closed position.
- 2. Valves are furnished with lugs tapped for use with ANSI Class 125/150 flanges. Installation flanges and hardware are not included.
- 3. 3-way assemblies are furnished assembled and tested, ready for installation. All 3-way assemblies require the customer to specify the 3-way configuration prior to order entry to guarantee correct placement of valves and actuators on the assembly.
- 4. Dimension "D" allows for actuator removal without the need to remove the valve from the pipe.
- 5. Weather shields are available, dimensional data upon request.
- 6. Dual actuated valves have single actuators mounted on each valve shaft.
- 7. Bolts supplied are for shipping purposes only. Upon installation replace with an appropriate SAE grade 5 or better hardware.
- 8. Belimo SY Series actuators are NEMA 4X rated.



#### F6...HD Butterfly Valves 2"-30" Ductile Iron Lug Body Resilient Seat, 304 Stainless Disc









Technical Data	
Service	chilled, hot water, 60% glycol
Flow characteristic	modified equal percentage
Action	90° rotation
Sizes	2" to 30"
Type of end fitting	for use with ANSI 125/150 flanges
Materials	
Body	ductile iron ASTM A536
Body finish	epoxy powder coated
Disc	304 stainless steel
Seat	EPDM standard
Shaft	416 stainless steel
O-ring	EPDM
Upper bushing	RPTFE
Middle bushings	RPTFE
Lower bushing	RPTFE
Media temperature range	-22°F to 250°F [-30°C to 120°C]
Operation ambient	
temperature range	-22°F to 122°F [-30°C to 50°C]
Body pressure rating	ASME/ANSI Class 125/150
	(200 psi at -30°F to 275°F)
Close-off pressure	200 psi (2"-12"), 150 psi (14"-30")
Rangeability	10:1 (for 30° to 70° range)
Maximum velocity	12 FPS

- 200 psi (2" to 12") and 150 psi (14"-30") bubble tight shut-off
- Long stem design allows for 2" insulation
- Valve face-to-face dimensions comply with API 609 & MSS-SP-67
- Completely assembled and tested, ready for installation

#### **Application**

These valves are designed to meet the needs of HVAC and commercial applications requiring bubble tight shut-off for liquids. Typical applications include chiller isolation, cooling tower isolation, change-over systems, large air handler coil control, bypass and process control applications. The large  $C_{\rm V}$  values provide for an economical control valve solution for larger flow applications. Designed for use in Victaulic piping systems when mated to Victaulic 41 series flange nipples.

#### **Jobsite Note**

Valves should be stored in a weather protected area prior to construction. Complete installation recommendations can be found in Belimo's Installation and Maintenance Instructions for F6/F7...HD/HDU Butterfly Valves.

		Va Nomin		Туре	Si	uitable Actuators
C <sub>v</sub> 90°	C <sub>v</sub> 60°	IN	DN [mm]	2-way	Spring	Non-Spring
115	44	2"	50	F650HD	ies	AM
196	75	2½"	65	F665HD	Series	₹
302	116	3"	80	F680HD	AF	WS
600	230	4"	100	F6100HD		5
1022	392	5"	125	F6125HD		_
1579	605	6"	150	F6150HD		_
3136	1202	8"	200	F6200HD		ies .
5340	2047	10"	250	F6250HD		SY Series
8250	3062	12"	300	F6300HD		λS
11917	4568	14"	350	F6350HD		_
16388	6282	16"	400	F6400HD		_
21705	8320	18"	450	F6450HD		_
27908	10698	20"	500	F6500HD		_
43116	16528	24"	600	F6600HD		_
73426	28146	30"	750	F6750HD		

	MOD									ON/OFF	
Valve	Size	Cv	10°	20°	30°	40°	50°	60°	70°	80°	90°
F650HD	2"	115	.06	3	7	15	27	44	70	105	115
F665HD	2-1/2"	196	.10	6	12	25	45	75	119	178	196
F680HD	3"	302	.20	9	18	39	70	116	183	275	302
F6100HD	4"	600	.30	17	36	78	139	230	364	546	600
F6125HD	5"	1022	.50	29	61	133	237	392	620	930	1022
F6150HD	6"	1579	.80	45	95	205	366	605	958	1437	1579
F6200HD	8"	3136	2	89	188	408	727	1202	1903	2854	3136
F6250HD	10"	5340	3	151	320	694	1237	2047	3240	4859	5340
F6300HD	12"	8250	4	234	495	1072	1911	3062	5005	7507	8250
F6350HD	14"	11917	6	338	715	1549	2761	4568	7230	10844	11917
F6400HD	16"	16388	8	464	983	2130	3797	6282	9942	14913	16388
F6450HD	18"	21705	11	615	1302	2822	5028	8320	13168	19752	21705
F6500HD	20"	27908	14	791	1674	3628	6465	10698	16931	25396	27908
F6600HD	24"	43116	22	1222	2587	5605	9989	16528	26157	39236	43116
F6750HD	30"	73426	37	2081	4405	9545	17011	28146	44545	66818	73426

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Maximum Dimensions (Inches)

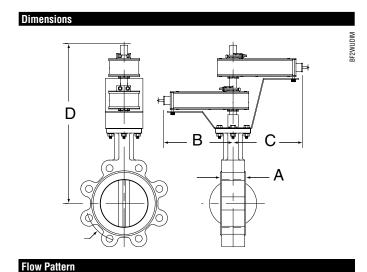
#### F6...HD Butterfly Valves 2"-30" Ductile Iron Lug Body Resilient Seat, 304 Stainless Disc

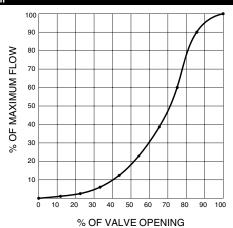
maximum binio		,										
Valve	Size	C <sub>v</sub> 90°	C <sub>v</sub> 60°	Α	В	C	D(Max)	BHC	No. of Holes	Lug Bolt	Actuator	Close-Off (PSI)
F650HD	2"	115	44	1.65	9.00	9.00	19.50	4.75	4	5/8-11UNC	AF	200
F665HD	2½"	196	75	1.76	9.00	9.00	20.00	5.50	4	5/8-11UNC		200 Fail Safe
F680HD	3"	302	116	1.78	9.00	9.00	20.50	6.00	4	5/8-11UNC	2*AF	200
F650HD	2"	115	44	1.65	7.00	7.00	15.00	4.75	4	5/8-11UNC	ABAD (V)	200 ≥
F665HD	2½"	196	75	1.76	7.00	7.00	15.50	5.50	4	5/8-11UNC	AMB(X)	200 -
F680HD	3"	302	116	1.78	8.00	8.00	16.00	6.00	4	5/8-11UNC	GMB(X)	200 Non-Fail Safe
F6100HD	4"	600	230	2.05	8.00	8.00	21.00	7.50	8	5/8-11UNC	2*GMB(X)	200 at
Valve	Size	C <sub>v</sub> 90°	C <sub>v</sub> 60°	A(Max)	B (Max)	C (Max)	D(Max)	BHC	No. of Holes	Lug Bolt	Actuator	Close-Off (PSI)
F650HD	2"	115	44	1.65	8.00	13.00	20.25	4.75	4	5/8-11UNC		200
F665HD	2½"	196	75	1.76	8.00	13.00	20.75	5.50	4	5/8-11UNC		200
F680HD	3"	302	116	1.78	8.00	13.00	21.00	6.00	4	5/8-11UNC	SY2	200
F6100HD	4"	600	230	2.05	8.00	13.00	21.75	7.50	8	5/8-11UNC		200
F6125HD	5"	1022	392	2.14	8.00	13.00	22.25	8.50	8	3/4-10UNC		200
F6150HD	6"	1579	605	2.19	8.00	13.00	22.75	9.50	8	3/4-10UNC	SY3	200 =
F6200HD	8"	3136	1202	2.37	12.00	15.00	29.00	11.75	8	3/4-10UNC		200 코
F6250HD	10"	5340	2047	2.58	12.00	15.00	30.00	14.25	12	7/8-9UNC	SY4	200 Non-Fai: 200 Safe
F6300HD	12"	8250	3062	3.01	12.00	15.00	32.00	17.00	12	7/8-9UNC		200 🐒
F6350HD	14"	11917	4568	3.02	12.00	15.00	33.00	18.75	12	1-8UNC	SY5	150
F6400HD	16"	16388	6282	3.39	12.00	15.00	34.50	21.25	16	1-8UNC	SY6†	150
F6450HD	18"	21705	8320	4.13	14.00	21.00	39.25	22.75	16	1 1/8-7UNC	CV0 T	150
F6500HD	20"	27908	10698	5.00	14.00	21.00	41.50	25.00	20	1 1/8-7UNC	SY8†	150
F6600HD	24"	43116	16528	5.94	14.00	22.00	53.25	29.50	20	1 1/4-7UNC	SY11†	150
F6750HD	30"	73426	28146	6.57	14.00	22.00	57.50	36.00	28	1 1/4-7UNC	SY12†	150

Dimension "A" is compressed, add .125" for relaxed state. †SY6 and larger available in 110/220 VAC versions only. AF, AM and GM maximum actuator ambient temperature is 122°F. SY... maximum actuator ambient temperature is 150°F.

#### **Application Notes**

- 1. Valves are rated at 200 psi differential pressure in the closed position (SY... 150 psi 14"+).
- 2. Valves are furnished with lugs tapped for use with ANSI Class 125/150 flanges. Installation flanges and hardware are not included.
- 3. 2-way assemblies are furnished assembled and tested, ready for installation.
- 4. Dimension "D" allows for actuator removal without the need to remove the valve from the pipe.
- 5. Weather shields are available, dimensional data upon request.
- 6. Dual actuated valves have actuators mounted on a common valve shaft.
- 7. Belimo SY Series actuators are NEMA 4X rated.





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#### F7...HD Butterfly Valves 2"-24" Ductile Iron Lug Body **Resilient Seat, 304 Stainless Disc**





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• ;	200 psi (	(2" to 12'	') and 150 p	osi (14"-30")	) bubble tight shut-off
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- Long stem design allows for 2" insulation
- Valve face-to-face dimensions comply with API 609 & MSS-SP-67
- · Completely assembled and tested, ready for installation
- Tees comply with ASME/ANSI B16.1 Class 125 flanges

These valves are designed to meet the needs of HVAC and commercial applications requiring bubble tight shut off for liquids. Typical applications include chiller isolation, cooling tower isolation, change-over systems, large air handler coil control, bypass and process control applications. The large C<sub>v</sub> values provide for an economical control valve solution for larger flow applications. Designed for use in Victaulic piping systems when mated to Victaulic 41 series flange nipples. Fail safe operation is possible with NSV-SY series battery backup systems.

#### **Jobsite Note**

Valves should be stored in a weather protected area prior to construction. Complete installation recommendations can be found in Belimo's Installation and Maintenance Instructions for F6/F7...HD/HDU Butterfly Valves.

Technical Data	
Service	chilled, hot water, 60% glycol
Flow characteristic	modified linear
Action	90° rotation
Sizes	2" to 24"
Type of end fitting	for use with ANSI 125/150 flanges
Materials:	
Body	ductile iron ASTM A536
Body finish	epoxy powder coated
Disc	304 stainless steel
Seat	EPDM standard
Shaft	416 stainless steel
O-ring	EPDM
Upper bushing	RPTFE
Middle bushings	RPTFE
Lower bushing	RPTFE
Media temperature range	-22°F to 250°F [-30°C to 120°C]
Operation ambient	
temperature range	-22°F to 122°F [-30°C to 50°C]
Body pressure rating	ASME/ANSI Class 125/150
	(200 psi at -30°F to 275°F)
Close-off pressure	200 psi (2"-12"), 150 psi (14"-24")
Rangeability	10:1 (for 30° to 70° range)
Maximum Velocity	12 FPS

	Nomin	al Size	Type		Suitable	Actuators	
C <sub>v</sub> C <sub>v</sub> 90° 60°	IN	DN [mm]	2-way	Spring	N	lon-Sprin	g
115 44	2"	50	F750HD	ies	AM	Series	
196 75	2½"	65	F765HD	Series	A	Sei	
302 116	3"	80	F780HD	AF		ВШ	
600 230	4"	100	F7100HD				
1022 392	5"	125	F7125HD				
1579 605	6"	150	F7150HD				v
3136 1202	8"	200	F7200HD				erie
5340 2047	10"	250	F7250HD				SY Series
8250 3062	12"	300	F7300HD				S
11917 4568	14"	350	F7350HD				
16388 6282	16"	400	F7400HD				
21705 8320	18"	450	F7450HD				
27908 10698	20"	500	F7500HD				
43116 16528	24"	600	F7600HD				

								MOD			ON/OFF
Valve	Size	Cv	10°	20°	30°	40°	50°	60°	70°	80°	90°
F750HD	2"	115	.06	3	7	15	27	44	70	105	115
F765HD	2½"	196	.10	6	12	25	45	75	119	178	196
F780HD	3"	302	.20	9	18	39	70	116	183	275	302
F7100HD	4"	600	.30	17	36	78	139	230	364	546	600
F7125HD	5"	1022	.50	29	61	133	237	392	620	930	1022
F7150HD	6"	1579	.80	45	95	205	366	605	958	1437	1579
F7200HD	8"	3136	2	89	188	408	727	1202	1903	2854	3136
F7250HD	10"	5340	3	151	320	694	1237	2047	3240	4859	5340
F7300HD	12"	8250	4	234	495	1072	1911	3062	5005	7507	8250
F7350HD	14"	11917	6	338	715	1549	2761	4568	7230	10844	11917
F7400HD	16"	16388	8	464	983	2130	3797	6282	9942	14913	16388
F7450HD	18"	21705	11	615	1302	2822	5028	8320	13168	19752	21705
F7500HD	20"	27908	14	791	1674	3628	6465	10698	16931	25396	27908
F7600HD	24"	43116	22	1222	2587	5605	9989	16528	26157	39236	43116

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#### F7...HD Butterfly Valves 2"-24" Ductile Iron Lug Body **Resilient Seat, 304 Stainless Disc**

Maximum Dimensions (Inches)											
Valve	Size	C <sub>v</sub> 90°	Α	В	C	D(Max)	BHC	No. of Holes	Lug Bolt	Actuator	Close-Off (PSI)
F750HD	2"	115	4.50	6.15	6.15	20.25	4.75	4	5/8-11UNC	AF	200 🚉
F765HD	2½"	196	5.00	6.76	6.76	20.75	5.50	4	5/8-11UNC	2*AF	200 Safe
F750HD	2"	115	4.50	6.15	6.15	20.25	4.75	4	5/8-11UNC		200
F765HD	2½"	196	5.00	6.76	6.76	20.75	5.50	4	5/8-11UNC	SY2	200
F780HD	3"	302	5.50	7.28	7.28	21.00	6.00	4	5/8-11UNC	312	200
F7100HD	4"	600	6.50	8.55	8.55	21.75	7.50	8	5/8-11UNC		200
F7125HD	5"	1022	7.50	9.64	9.64	22.25	8.50	8	3/4-10UNC	SY3	200
F7150HD	6"	1579	8.00	10.19	10.19	22.75	9.50	8	3/4-10UNC	313	200
F7200HD	8"	3136	9.00	11.37	11.37	29.00	11.75	8	3/4-10UNC	SY4	200 Pai
F7250HD	10"	5340	11.00	13.58	13.58	30.00	14.25	12	7/8-9UNC	314	200
F7300HD	12"	8250	12.00	15.01	15.01	32.00	17.00	12	7/8-9UNC	SY5	200
F7350HD	14"	11917	14.00	17.02	17.02	33.00	18.75	12	1-8UNC	SY6†	150
F7400HD	16"	16388	15.00	18.39	18.39	38.50	21.25	16	1-8UNC	\$Y7†	150
F7450HD	18"	21705	16.50	20.63	20.63	39.50	22.75	16	1 1/8-7UNC	SY9†	150
F7500HD	20"	27908	18.00	23.00	23.00	41.50	25.00	20	1 1/8-7UNC	019	150
F7600HD	24"	43116	22.00	27.9	27.9	53.25	29.50	20	1 1/4-7UNC	SY12†	150

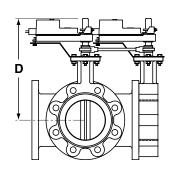
AF maximum actuator ambient temperature is 122°F. SY... maximum actuator ambient temperature is 150°F. †SY6 and larger available in 110/220 VAC versions only.

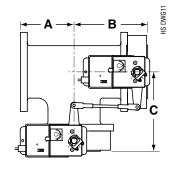
#### **Application Notes**

- 1. Valves are rated at 200 psi differential pressure in the closed position.
- 2. Valves are furnished with lugs tapped for use with ANSI Class 125/150 flanges. Installation flanges and hardware are not included.
- 3. 3-way assemblies are furnished assembled and tested, ready for installation. All 3-way assemblies require the customer to specify the 3-way configuration prior to order entry to guarantee correct placement of valves and actuators on the assembly.
- 4. Dimension "D" allows for actuator removal without the need to remove the valve from the pipe.
- 5. Belimo SY Series actuators are NEMA 4X rated.
- 5. Weather shields are available, dimensional data upon request.
- 6. Dual actuated valves have single actuators mounted on each valve shaft.
- 7. Bolts supplied are for shipping purposes only. Upon installation replace with an appropriate SAE grade 5 or better hardware.

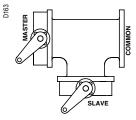
Note: For tee configuration, please refer to page 4.







#### 3-Way Configuration Code







CONFIG CODE	MASTER VALVE IS	VALVE @ FAIL
X20	OPEN	NON-FAIL
X21	OPEN	OPEN
X22	OPEN	CLOSED
X23	CLOSED	NON-FAIL
X24	CLOSED	OPEN
X25	CLOSED	CLOSED

CONFIG CODE	MASTER VALVE IS	MASTER VALVE @ FAIL
X30	OPEN	NON-FAIL
X31	OPEN	OPEN
X32	OPEN	CLOSED
X33	CLOSED	NON-FAIL
X34	CLOSED	OPEN
X35	CLOSED	CLOSED

ON/OFF OR

COMMON

- 1. Slave Valve operates inversely of the Master Valve.
- 2. The Master Valve is always located on the run.
- 3. The Slave Valve may also have an actuator if required (Direct Coupled).
- 4. On/Off actuator normal position is a function of field logic.
- 5. Proportional actuator normal position is a function of the CCW/CW switch.
- 6. All 3-way assemblies are designed for 90 degree actuator rotation.

#### ORDERING INFORMATION

Please note that HD series BF valves over 18" and ALL sizes 3-way tee assemblies ordered with Configuration Codes 30-35 are special order/custom built and are NOT returnable.

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SY5	Amps	6.5	oply (feet)		40	99	66	168	250								
SY4	Amps	9	AAX Distance between Actuator and Supply (feet	or and Sup	or and Su	or and Su	or and Su	or and Su	or and Sup	or and Sug	or and Su		43	20	107	182	271
SY3	Amps	3	en Actuat	22	28	140	214	364	543								
SY2	Amps	3	ance betwe	22	28	140	214	364	543								
SY1	Amps	1.8	MAX Dista	92	144	233	357	909	902								
		wire gauge		18	16	14	12	10	8								
			၁	ΑV	54	;											

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SY12	Amps	4		189	298	481	735	1250	1866
SY11	Amps	3		253	397	641	086	1667	2488
SY10	Amps	4		189	298	481	282	1250	1866
SY9	Amps	3.2	feet)	237	372	601	919	1563	2332
SY8	Amps	4	MAX Distance between Actuator and Supply (feet)	189	298	481	735	1250	1866
SY7	Amps	3.2	Actuator ar	237	372	601	919	1563	2332
SY6	Amps	1.8	between A	421	661	1068	1634	2778	4146
SY5	Amps	1.5	( Distance	202	794	1282	1961	3333	4975
8Y4	Amps	1.3	MA	283	916	1479	2562	3846	5741
SY3	Amps	1		258	1190	1923	2941	2000	7463
SY2	Amps	1		258	1190	1923	2941	2000	7463
SY1	Amps	9.0		1515	2381	3846	2885	10000	14925
		wire gauge		18	16	14	12	10	8
			2	ΑV	10	Ļ			

	220 VAC								
		wire gauge		18	16	14	12	10	8
SY1	Amps	6.0		5051	1937	12821	19608	EEEEE	49751
SY2	Amps	9.0		3030	4762	7692	11765	20000	29851
SY3	Amps	9.0		3030	4762	7692	11765	20000	29851
SY4	Amps	9.0	MAX	2525	3968	6410	9804	16667	24876
SY5	Amps	2.0	( Distance	2165	3401	2495	8403	14286	21322
SY6	Amps	8'0	MAX Distance between Actuator and Supply (feet)	1894	2976	4808	7353	12500	18657
SY7	Amps	1.6	octuator an	246	1488	2404	9298	6250	9328
SY8	Amps	2	d Supply (	892	1190	1923	2941	2000	7463
SY9	Amps	1.6	feet)	44	1488	2404	9298	6250	9328
SY10	Amps	2		758	1190	1923	2941	2000	7463
SY11	Amps	1.6		947	1488	2404	3676	6250	9328
SY12	Amps	2.2		689	1082	1748	2674	4545	6784

The NEC mandates that 24 VAC over 100 VA power requires CLASS 1 wiring conduit. Local codes may vary. Do NOT mix CLASS 1 & CLASS 2 circuits in the same conduit. Generally, 24 VAC actuators over 100 VA should be changed to 120 VAC models.

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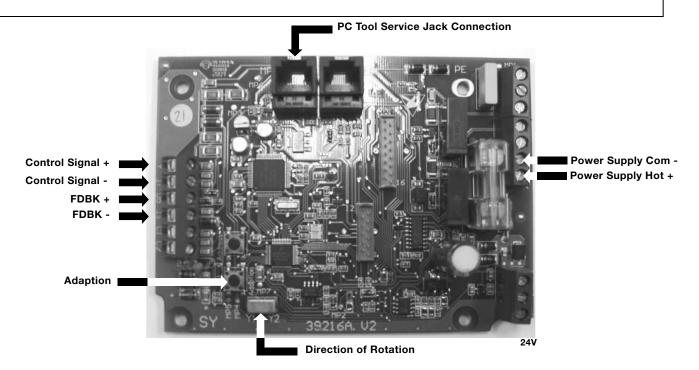


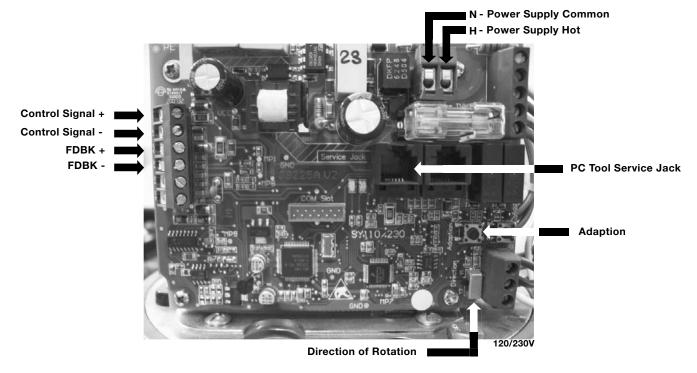
**Actuators: SYx-MFT** 



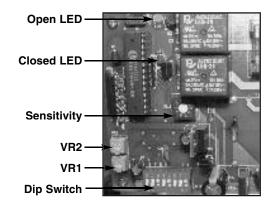
#### Notes:

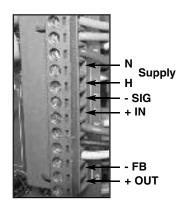
- 1. Motor CAMS have been factory calibrated and should not be moved.
- 2. An adaption must be performed if any limit switch is adjusted. This will calibrate the beginning and end stopping points. Press the adaption button for 3 seconds and release.





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Sensitivity switchsetting is position #3 for factory default. To widen deadband, select a higher number (up to 9).



#### Notes:

- 1. Applicable to the SY1 and legacy SY2-12 actuators.
- 2. Do not change sensitivity or dip switch settings with power applied!
- 3. VR1 and VR2 are factory calibrated and should not be moved.
- 4. Motor CAMS have been factory calibrated and should not be moved.

#### Dip **Switch** Settings



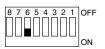
INPUT = 2-10 VDC



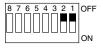
RESPONSE = DIRECT



INPUT = 4-20mA



RESPONSE = REVERSE



7 6 5 4 3 2 1 OFF

INPUT = 1-5 VDC

OUTPUT = 4-20mA

OUTPUT = 2-10 VDC



LOSS OF SIGNAL = CLOSED (Direct Acting)



LOSS OF SIGNAL = OPEN (Reverse Acting)



LOSS OF SIGNAL = OPEN (Direct Acting)



LOSS OF SIGNAL = CLOSED (Reverse Acting)



LOSS OF SIGNAL = STOP



#### WARNING

#### **Potentiometer** (Factory Pre-set)

For 2-position actuators with 1k feedback option

Potentiometer points 1, 2, 3 are wired to terminal blocks 8, 9, 10.

When a valve is closed:

8, 9  $\longrightarrow$  1k  $\Omega$ 9, 10  $\longrightarrow$  0k  $\Omega$ 

When a valve is opened:

8, 9  $\longrightarrow$  0k  $\Omega$ 9, 10  $\longrightarrow$  1k  $\Omega$ 

For modulating actuators with 1k feedback option\*

Potentiometer points 1, 2, 3 are wired to terminal blocks 8, 9, 10.

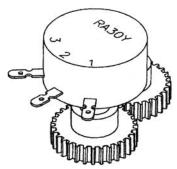
When a valve is closed:

8,9 -**→** 1k Ω

When a valve is opened:

9, 10  $\longrightarrow$  0k  $\Omega$ 8, 9  $\longrightarrow$  0k  $\Omega$ 

9, 10  $\longrightarrow$  1k  $\Omega$ 



\*On modulating actuators **DO NOT** master/slave using optional potentiometer.

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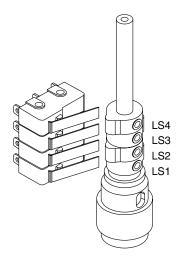


#### **^**

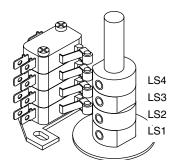
#### CAUTION

#### **Electrical Travel Adjustment (Factory Pre-set)**

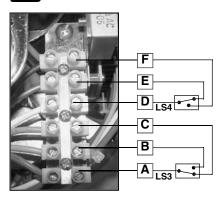
SY-1



## CAUTION Electrical Travel Adjustment SY-2-12



#### **MARNING**



## INSTALLATION NOTES CAUTION

#### Factory pre-set see chart below. Field adjustable if required

LS4

Auxiliary Switch for Closed Indication

Auxiliary Switch for Opened Indication

#### Factory pre-set and calibrated. Do not adjust - warranty voided



LS2 "CLOSE" Clockwise Decrease Closed Angle

Counter-clockwise Increase Closed Angle



LS1 "OPEN" Clockwise Increase Opening Angle

Counter-clockwise Decrease Opening Angle

#### Factory pre-set see chart below. Field adjustable if required



LS4

Auxiliary Switch for Closed Indication



LS3

Auxiliary Switch for Opened Indication

#### Factory pre-set and calibrated. Do not adjust - warranty voided



" *\** 

Clockwise Decrease Closed Angle

" <del>\*</del>>

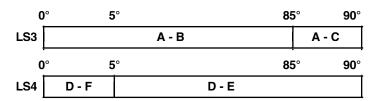
Counter-clockwise Increase Closed Angle

LS1 "OPEN"

Clockwise Increase Opening Angle

Counter-clockwise Decrease Opening Angle

#### Switches at left are shown with actuator fully open.



#### Notes:

1. An adaption must be performed when the limit switches are adjusted. For the SYx-MFT actuators. This will calibrate the beginning and end stopping points. Press the adaption button for 3 seconds and release.

#### **Wiring for Damper Actuators and Control Valves** On/Off, 24V, 120/230V



Actuators: SY1-24 SY1-110 SY2...12-110 SY2...12-220

#### Hazard Identification

Warnings and Cautions appear at appropriate sections throughout this manual. Read these carefully.

#### CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Indicates an action or condition that may cause irreversible damage to the actuator(s) or associated equipment.

Equipment damage!

Power consumption and input impedance must be observed.



#### NOTES SY1...5-24



Each actuator should be powered by a single, isolated control transformer.

- · Isolation relays must be used in parallel connection of multiple actuators using a common control signal input.
- "H" cannot be connected to terminal #3 and #4 simultaneously.
- Required: Terminal #7 needs to be field wired to enable heater circuit.

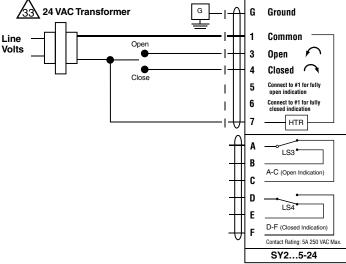


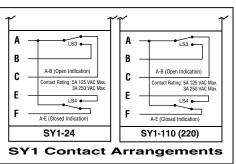
Observe class 1 and class 2 wiring restrictions.

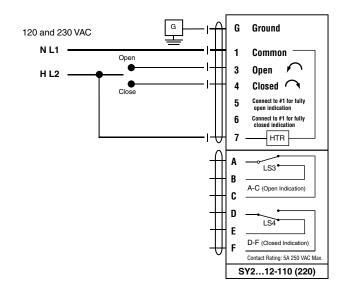
Transformer sizing = SY actuator draw X 1.25 (safety margin) (Ex. SY2-24 requires  $3.0A \times 1.25 = 3.75A$ ,  $3.75A \times 24 \text{ VAC} = 90\text{VA Transformer}$ ).

#### NOTES SY1...12-110 (220)

- . Caution: Power Supply Voltage
- Isolation relays must be used in parallel connection of multiple actuators using a common control signal input.
- "H" (L2) cannot be connected to terminal #3 and #4 simultaneously.
- Required: Terminal #7 needs to be field wired to enable heater circuit.







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#### **Wiring for Damper Actuators and Control Valves Proportional, 24V, 120/230V**

Actuators: SY1-24P SY1-220P SY1-110P

#### Hazard Identification

Warnings and Cautions appear at appropriate sections throughout this manual. Read these carefully.

#### **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Indicates an action or condition that may cause irreversible damage to the actuator(s) or associated equipment.

Equipment damage!

Power consumption and input impedance must be observed.



#### NOTES SY1...24P



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Each actuator should be powered by a single, isolated control transformer.

- Power supply Com/Neutral and Control Signal "-" wiring to a common is prohibited. Terminals 4 and 6 need to be wired separately.
- Do not change sensitivity or dip switch settings with power applied.



Observe Class 1 and Class 2 wiring restrictions

Transformer sizing = SY actuator draw X 1.25 (safety margin) (Ex. SY2-24 requires 3.0A x 1.25 = 3.75A, 3.75A X 24 VAC = 90VA Transformer)



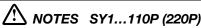
#### **APPLICATION NOTES**



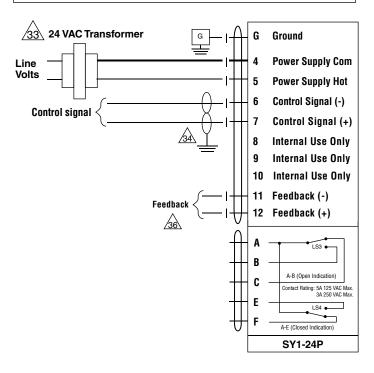
Ground shielded wire at control panel chassis. Tape back ground at actuator.

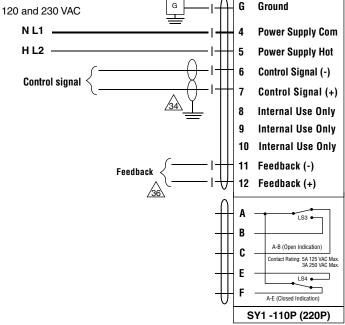


Use of feedback is optional.



- · Caution: Power supply voltage.
- Power supply Com/Neutral and Control Signal "-" wiring to a common is prohibited. Terminals 4 and 6 need to be wired separately.
- Do not change sensitivity or dip switch settings with power applied.





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#### **Wiring for Damper Actuators and Control Valves**

Proportional, 24V, 120/230V



#### Actuators: SY2...5-24MFT SY2...12-120MFT SY2...12-230MFT

#### Hazard Identification

Warnings and Cautions appear at appropriate sections throughout this manual. Read these carefully.

#### CAUTION

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Indicates an action or condition that may cause irreversible damage to the actuator(s) or associated equipment.

Equipment damage!

Power consumption and input impedance must be observed.



#### NOTES SY2...5-24MFT

Each actuator should be powered by a single, isolated control transformer.

 Power supply Com/Neutral and Control Signal "-" wiring to a common is prohibited.



Observe Class 1 and Class 2 wiring restrictions.

Transformer sizing = SY actuator draw X 1.25 (safety margin) (Ex. SY2-24 requires 3.0A x 1.25 = 3.75A, 3.75A X 24 VAC = 90VA Transformer)



#### **APPLICATION NOTES**



Ground shielded wire at control panel chassis. Tape back ground at actuator.

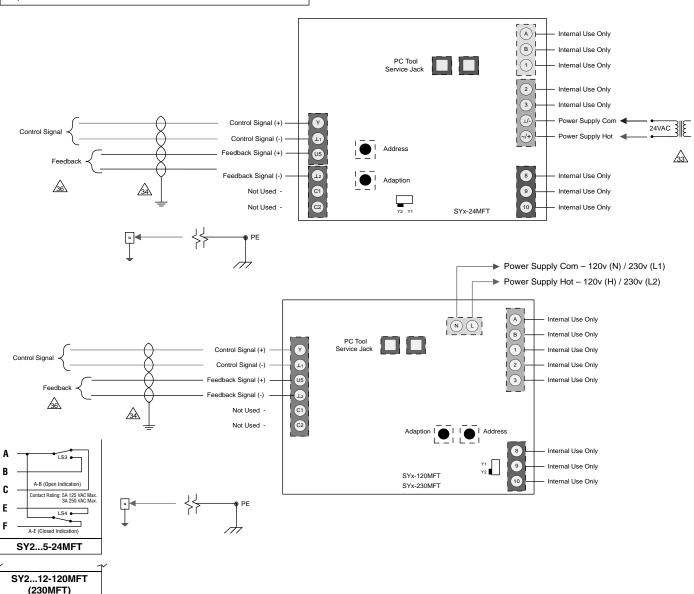


Use of feedback is optional.



🗥 NOTES SY2...12-120MFT (230MFT)

· Caution: Power supply voltage.



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Actuators: SY1...5-24 SY1...12-110

SY1...12-220

#### Hazard Identification

Warnings and Cautions appear at appropriate sections throughout this manual. Read these carefully.

#### **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices

Indicates an action or condition that may cause irreversible damage to the actuator(s) or associated equipment.

Equipment damage!

Power consumption and input impedance must be observed.

#### 24 VAC Transformer Actuator B G Ground **K1** Closed $\frown$ 4 HTR LS3 A-C (Open Indication D LS4 D-F (Closed Indication Contact Rating: 5A 250 VAC Ma SY2...5-24 G G Ground 3 Open Closed HTR LS3\* A-C (Open Indication) LS4 Contact Rating: 5A 250 VAC Ma В В SY2...5-24 C ng: 5A 125 VAC 3A 250 VAC intact Rating: 5A 125 VAC Max 3A 250 VAC Max

SY1-110 (220)

SY1 Contact Arrangements

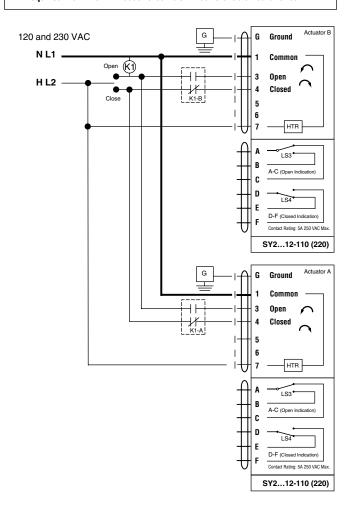
#### INSTALLATION NOTES

Observe class 1 and class 2 wiring restrictions.

Transformer sizing = SY actuator draw X 1.25 (safety margin) (Ex. SY2-24 requires 3.0A x 1.25 = 3.75A, 3.75A X 24 VAC = 90VA Transformer).

#### !\ NOTES

- Caution: Power Supply Voltage.
- Isolation relays must be used in parallel connection of multiple actuators using a common control signal input.
- "H" (L2) cannot be connected to terminal #3 and #4 simultaneously.
- Required: Terminal #7 needs to be field wired to enable heater circuit.



F

SY1 -24

#### Hazard Identification

Warnings and Cautions appear at appropriate sections throughout this manual. Read these carefully.

#### **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Indicates an action or condition that may cause irreversible damage to the actuator(s) or associated equipment.

Equipment damage!

Power consumption and input impedance must be observed.

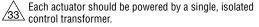


Observe class 1 and class 2 wiring restrictions.

Transformer sizing = SY actuator draw X 1.25 (safety margin) (Ex. SY2-24 requires 3.0A x 1.25 = 3.75A, 3.75A X 24 VAC = 90VA Transformer).

#### $\Lambda$

#### **NOTES SY1-24P**



- SY1-24P notes: Power supply Com/Neutral and Control Signal
   "-" wiring to a common is prohibited. Terminals 4 and 6 need to be wired separately otherwise irreversible damage will occur.
- Do not change sensitivity or dip switch settings with power applied.



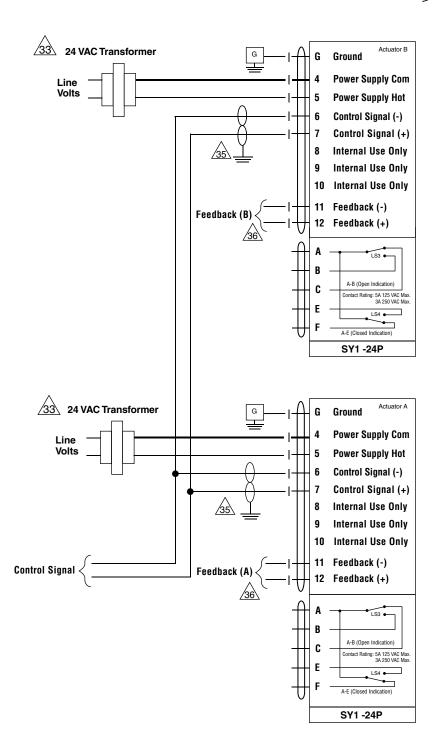
#### **APPLICATION NOTES**



Recommended twisted shielded pair for control wiring. Ground shielded wire at control panel chassis. Tape back ground at actuator.



Use of feedback is optional.





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Actuators: SY2...5-24MFT

#### Hazard Identification

Warnings and Cautions appear at appropriate sections throughout this manual. Read these carefully.

#### **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Indicates an action or condition that may cause irreversible damage to the actuator(s) or associated equipment.

Equipment damage! Power consumption and input impedance must be observed.



Observe class 1 and class 2 wiring restrictions.

Transformer sizing = SY actuator draw X 1.25 (safety margin) (Ex. SY2-24 requires  $3.0A \times 1.25 = 3.75A$ ,  $3.75A \times 24 \text{ VAC} = 90\text{VA}$  Transformer).



#### NOTES SY2...5-24MFT

Each actuator should be powered by a single, isolated control transformer.



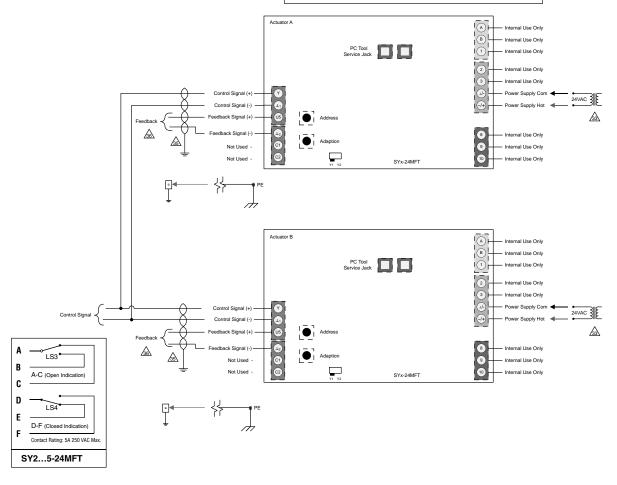
#### APPLICATION NOTES



Recommended twisted shielded pair for control wiring. Ground shielded wire at control panel chassis. Tape back ground at actuator.



Use of feedback is optional.



Actuators: SY1-110P SY1-220P

V552-1

#### Hazard Identification

Warnings and Cautions appear at appropriate sections throughout this manual. Read these carefully.

#### **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Indicates an action or condition that may cause irreversible damage to the actuator(s) or associated equipment.

Equipment damage! Power consumption and input impedance must be observed.



Observe class 1 and class 2 wiring restrictions.



#### **APPLICATION NOTES**



Recommended twisted shielded pair for control wiring. Ground shielded wire at control panel chassis. Tape back ground at actuator.

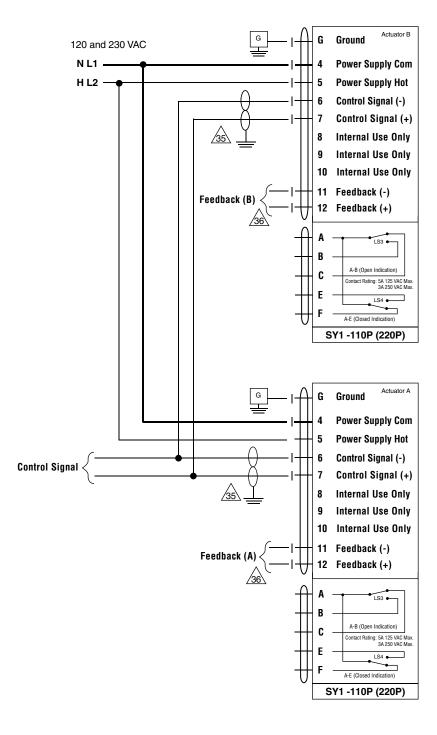


Use of feedback is optional.



#### NOTES SY1-110P (220P)

- Caution: Power supply voltage.
- Do not change sensitivity or dip switch settings with power applied.



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Actuators: SY2...12-120MFT SY2...12-230MFT

W552-2

#### Hazard Identification

Warnings and Cautions appear at appropriate sections throughout this manual. Read these carefully.

#### **CAUTION**

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

Indicates an action or condition that may cause irreversible damage to the actuator(s) or associated equipment.

Equipment damage! Power consumption and input impedance must be observed.



Observe class 1 and class 2 wiring restrictions.



#### APPLICATION NOTES

Recommended twisted shielded pair for control wiring. Ground shielded wire at control panel chassis. Tape back ground at actuator.

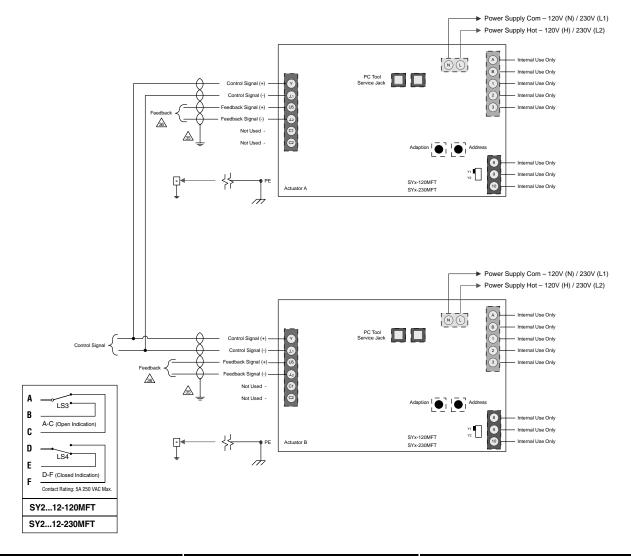


Use of feedback is optional.



#### /!\ NOTES SY2...12-120MFT (230MFT)

· Caution: Power supply voltage.













#### Models

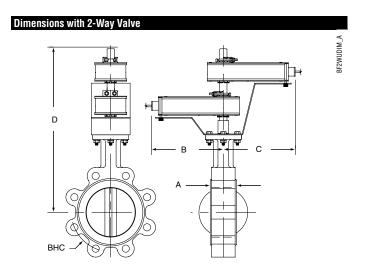
AF24 US

AF24-S US w/built-in Aux. Switches

AF120 US

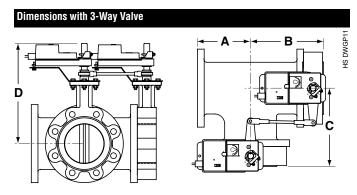
AF120-S US w/built-in Aux. Switches

Technical Data					
Control		on/off			
Power consumption					
AF24(-S) US	running	5 W			
	holding	1.5 W			
AF120(-S) US	running				
	holding	2.3 W			
Transformer sizing		10 VA, class 2 power			
Electrical connection		3 ft, 18 GA appliance cables			
		(-S model has 2 cables)			
		½" conduit connector			
Electrical protection		120 V actuators double insulated			
Overload protection		electronic throughout 0° to 95° rotation			
Angle of rotation		95°			
Position indication		visual indicator			
Manual override		hex crank			
Running time	control	150 sec. independent of load			
	spring	< 20 sec.			
Ambient temperature		-22° F to 122° F [-30° C to 50° C]			
Housing		NEMA 2 / IP54			
Agency listings		UL 873, CSA C22.2 No. 24 certified, CE			
Noise level		max. 45 dB(A)			
AFS US					
Auxiliary switches		2 x SPDT, 7A (2.5A) @ 250 VAC, UL listed,			
		one switch is fixed at +5°, one is adjustable			
		25° to 85° (double insulated)			

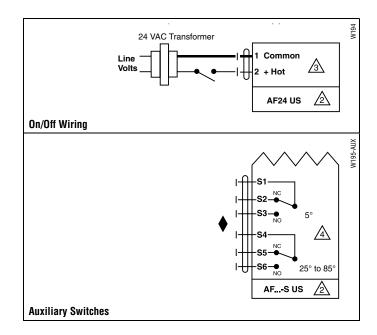


			Dime	nsions	(Inches)		Fail Sat	e (psi)
Valve	Size	Α	В	C	D(Max)	BHC	AF	2*AF
F650HD	2"	1.65	9.00	9.00	19.50	4.75	200	
F650HDU	2"	1.65	9.00	9.00	19.50	4.75	50	
F665HD	2½"	1.76	9.00	9.00	20.00	5.50		200
F665HDU	2½"	1.76	9.00	9.00	20.00	5.50	50	
F680HD	3"	1.78	9.00	9.00	20.50	6.00		200
F680HDU	3"	1.78	9.00	9.00	20.50	6.00		50
F6100HDU	4"	2.05	9.00	9.00	21.00	7.50		50
F6125HDU	5"	2.14	9.00	9.00	22.00	8.50		50
F650-150SHP	2"	1.75	9.00	9.00	19.50	4.75		150
F665-150SHP	2½"	1.88	9.00	9.00	20.00	5.50		150
F680-150SHP	3"	1.92	9.00	9.00	20.50	6.00		150
F6100-150SHP	4"	2.13	9.00	9.00	21.00	7.50		150
F650-300SHP	2"	1.75	9.00	9.00	19.50	5.00		150
F665-300SHP	2½"	1.88	9.00	9.00	20.00	5.88		150
F680-300SHP	3"	1.92	9.00	9.00	20.50	6.63		150
F6100-300SHP	4"	2.13	9.00	9.00	21.00	7.88		150





		Dimensions (Inches) Fail Safe									
Valve	Size	Α	В	C	D(Max)	BHC	AF	2*AF			
F750HD	2"	4.50	6.15	6.15	15.50	4.75	200				
F750HDU	2"	4.50	6.15	6.15	15.50	4.75	50				
F765HD	2½"	5.00	6.76	6.76	16.00	5.50		200			
F765HDU	2½"	5.00	6.76	6.76	16.00	5.50		50			
F780HDU	3"	5.50	7.28	7.28	16.25	6.00		50			



#### **Wiring Diagrams**



#### **INSTALLATION NOTES**



#### **CAUTION** Equipment damage!

Actuators may be connected in parallel. Power consumption must be observed.



Actuators may also be powered by 24 VDC.



For end position indication, interlock control, fan startup, etc., AF24-S US incorporates two built-in auxiliary switches: 2 x SPDT, 7A (2.5A) @ 250 VAC, UL listed, one switch is fixed at +5°, one is adjustable 25° to 85°.



#### **APPLICATION NOTES**



Meets cULus or UL and CSA requirements without the need of an electrical ground connection.



#### **WARNING** Live Electrical Components!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

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#### **AF Actuators, Multi-Function Technology**









#### **Models**

AFX24-MFT-X1

AFX24-MFT-S-X1 w/built-in Aux. Switches

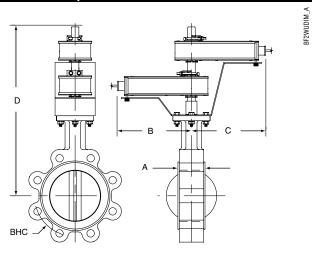
AFAZ4-IVIF1-3-AT W/DUI	III-III Aux. Switches
<b>Technical Data</b>	
Power supply	24 VAC, +/- 20%, 50/60 Hz
	24 VDC, +20% / -10%
Power running	7.5 W
consumption♦ holding	3 W
Transformer sizing	10 VA (Class 2 power source)
Electrical connection	
AFX	3 ft [1m] default, 10 ft [3m] or 16 ft [5m] 18 GA appliance or plenum cables, with or without 1/2" conduit connector  -S models: two 3 ft [1m] default, 10 ft [3m] or 16 ft [5m] appliance cables with or without 1/2" conduit connectors
Overload protection	electronic throughout 0 to 95° rotation
Operating range Y*	2 to 10 VDC, 4 to 20 mA (default) variable (VDC, PWM, floating point, on/off)
Input impedance	100 k $\Omega$ for 2 to 10 VDC (0.1 mA) 500 $\Omega$ for 4 to 20 mA
	1500 $\Omega$ for PWM, floating point and on/off control
Feedback output U*	2 to 10 VDC, 0.5 mA max
Torque	minimum 180 in-lb (20 Nm)
	reversible with cw/ccw mounting
rotation* spring	Ö
Mechanical	95° (adjustable with mechanical end stop, 35° to 95°)
angle of rotation*	(adjustable with mechanical end stop, 35 to 95)
Running time spring	<pre>&lt;20 sec @ -4°F to 122°F [-20° C to 50° C];</pre>
riuming time spring	<pre>&lt;60 sec @ -22°F [-30° C]</pre>
motor*	150 seconds (default), variable (70 to 220 seconds)
Angle of Rotation	off (default)
adaptation	
Override control*	min position = 0%
	mid. position = 50%
	max. position = 100%
Position indication	visual indicator, 0° to 95°
<del></del>	(0° is spring return position)
Manual override	5 mm hex crank (3/16" Allen), supplied
Humidity	max. 95% RH, non-condensing
Ambient temperature	-22 to 122° F (-30 to 50° C)
Storage temperature	-40 to 176° F (-40 to 80° C)
Housing	NEMA 2, IP54, Enclosure Type 2
Housing material	zinc coated metal and plastic casing
Noise level	≤40dB(A) motor @ 150 seconds, run time dependent ≤62dB(A) spring return
Agency listings †	cULus acc. to UL60730-1A/-2-14, CAN/CSA E60730- 1:02, CE acc. to 2004/108/EC & 2006/95/EC
Quality standard	ISO 9001
Servicing	maintenance free
Weight	4.6 lbs. (1.9 kg), 4.9 lbs. (2 kg) with switch
* Variable when configured wit	

- \* Variable when configured with MFT options
- $\dagger$  Rated Impulse Voltage 800V, Type of action 1.AA (1.AA.B for -S version), Control Pollution Degree 3.
- $\blacklozenge$  Programmed for 70 sec motor run time. At 150 sec motor run time, transformer sizing is 8.5 VA and power consumption is 6 W running / 3 W holding.

#### AFX24-MFT-S-X1

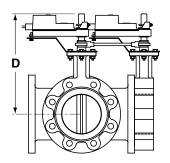
Auxiliary switches 2 x SPDT 3A (0.5A) @ 250 VAC, UL approved one set at +10°, one adjustable 10° to 90°

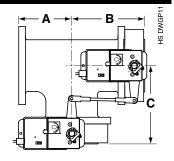
#### **Dimensions with 2-Way Valve**



			Dime	nsions	(Inches)		Fail Sat	e (psi)
Valve	Size	Α	В	C	D(Max)	BHC	AF	2*AF
F650HD	2"	1.65	9.00	9.00	19.50	4.75	200	
F650HDU	2"	1.65	9.00	9.00	19.50	4.75	50	
F665HD	2½"	1.76	9.00	9.00	20.00	5.50		200
F665HDU	2½"	1.76	9.00	9.00	20.00	5.50	50	
F680HD	3"	1.78	9.00	9.00	20.50	6.00		500
F680HDU	3"	1.78	9.00	9.00	20.50	6.00		50
F6100HDU	4"	2.05	9.00	9.00	21.00	7.50		50
F6125HDU	5"	2.14	9.00	9.00	22.00	8.50		50
F650-150SHP	2"	1.75	9.00	9.00	19.50	4.75		150
F665-150SHP	2½"	1.88	9.00	9.00	20.00	5.50		150
F680-150SHP	3"	1.92	9.00	9.00	20.50	6.00		150
F6100-150SHP	4"	2.13	9.00	9.00	21.00	7.50		150
F650-300SHP	2"	1.75	9.00	9.00	19.50	5.00		150
F665-300SHP	2½"	1.88	9.00	9.00	20.00	5.88		150
F680-300SHP	3"	1.92	9.00	9.00	20.50	6.63		150
F6100-300SHP	4"	2.13	9.00	9.00	21.00	7.88		150

#### Dimensions with 3-Way Valve





			Dimer	Fail Safe (psi)				
Valve	Size	Α	В	C	D(Max)	BHC	AF	2*AF
F750HD	2"	4.50	6.15	6.15	15.50	4.75	200	
F750HDU	2"	4.50	6.15	6.15	15.50	4.75	50	
F765HD	2½"	5.00	6.76	6.76	16.00	5.50		200
F765HDU	2½"	5.00	6.76	6.76	16.00	5.50		50
F780HDU	3"	5.50	7.28	7.28	16.25	6.00		50

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#### **AF Actuators, Multi-Function Technology**

#### Wiring Diagrams



#### 🕇 INSTALLATION NOTES



Actuators may also be powered by 24 VDC.



IN4004 or IN4007 diode (IN4007 supplied, Belimo part number 40155).



Triac A and B can also be contact closures.



Control signal may be pulsed from either the Hot (Source) or Common (Sink) 24 VAC line.



Position feedback cannot be used with Triac sink controller. The actuators internal common reference is not compatible.



#### **APPLICATION NOTES**



The ZG-R01 500  $\Omega$  resistor converts the 4 to 20 mA control signal to 2 to 10 VDC, up to 2 actuators may be connected in parallel.

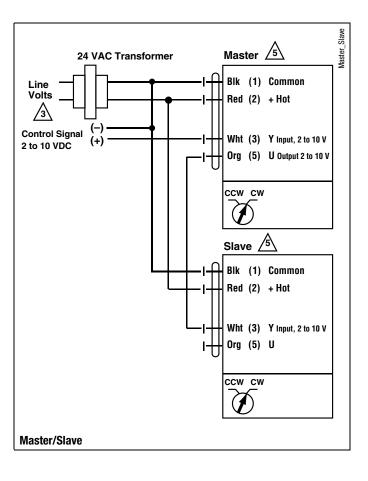


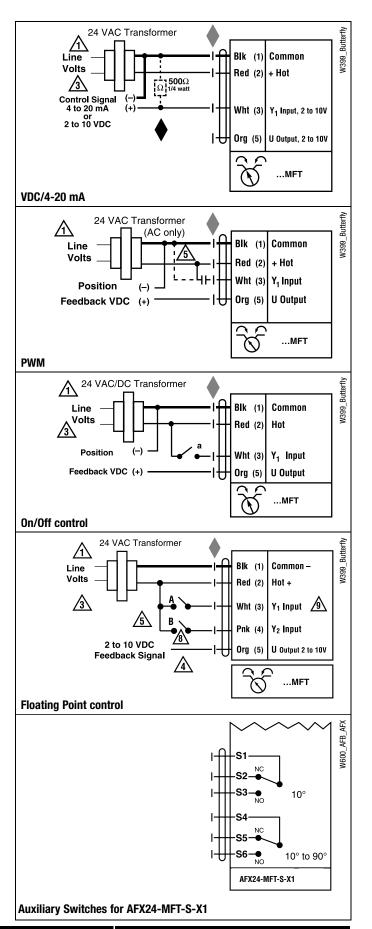
Meets cULus or UL and CSA requirements without the need of an electrical ground connection.

#### ◬╏

#### **WARNING** Live Electrical Components!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.









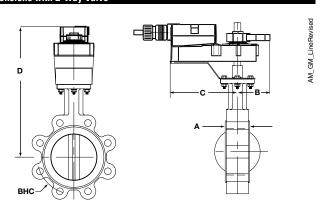






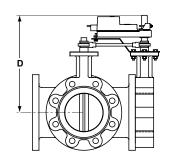
Technical Data	GKB24-3-X1
Power supply	24VAC ±20% 50/60Hz
	24VDC ±10%
Power consumption	12W (3W)
Transformer sizing	21VA (class 2 power source)
Electrical connection	18 GA plenum rated cable
	½" conduit connector
	protected NEMA 2 (IP54) 3 ft [1m] 10 ft [3m] 16 ft [5m]
Overload protection	electronic throughout 0 to 95 rotation
•	Š
Operation range Y	on/off, floating point
Input impedance	100kΩ (0.1 mA), $500$ Ω $1500$ Ω (floating point, on/off)
Feedback output U	2 to 10VDC, 0.5mA max, VDC variable
Angle of rotation	max. 95°, adjustable with mechanical stop
Aligie of folation	electronically variable
Direction of rotation	reversible with $\bigcirc/\bigcirc$ switch
Fail-safe position	adjustable with dial or tool 0 to 100% in 10% increments
Position indication	reflective visual indicator (snap-on)
Manual override	external push button
Running time	
normal operation	150 seconds (default), variable 90 to 150 seconds
fail-safe	35 seconds
Humidity	5 to 95% RH non-condensing (EN 60730-1)
Ambient temperature	-22°F to +122°F [-30°C to +50°C]
Storage temperature	-40°F to +176°F [-40°C to +80°C]
Housing	NEMA2, IP54, UL enclosure type 2
Housing material	UL94-5VA
Agency list	cULus acc. to UL 60730-1A/-2-14
	CAN/CSA E60730-1:02
Market I and	CE acc. to 2004/108/EEC and 2006/95/EC
Noise level	< 45dB(A)
Servicing	maintenance free
Quality standard	ISO 9001

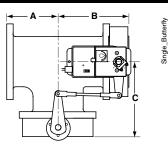
#### Dimensions with 2-Way Valve



		Dimensions (Inches)							
Valve	Size	Α	В	C	D(Max)	BHC	GK		
F680HD	3"	1.78	7.00	7.00	16.53	6.00	200		
F6100HDU	4"	2.05	8.00	8.00	17.53	7.50	50		
F6125HDU	5"	2.14	8.00	8.00	18.03	8.50	50		
F650-150SHP	2"	1.75	9.00	9.00	20.03	4.75	285		
F665-150SHP	2½"	1.88	9.00	9.00	20.53	5.50	285		
F680-150SHP	3"	1.92	9.00	9.00	21.03	6.00	285		
F6100-150SHP	4"	2.13	9.00	9.00	21.53	7.50	150		
F650-300SHP	2"	1.75	9.00	9.00	20.03	5.00	285		
F665-300SHP	2½"	1.88	9.00	9.00	20.53	5.88	285		
F680-300SHP	3"	1.92	9.00	9.00	21.03	6.63	285		
F6100-300SHP	4"	2.13	9.00	9.00	21.53	7.88	150		

#### **Dimensions with 3-Way Valve**

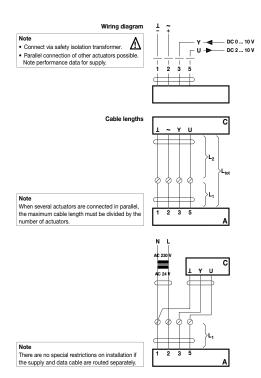




		Non-Fail Safe (psi)					
Valve	Size	Α	В	C	D(Max)	BHC	GM
F765HD	2½"	5.00	6.70	6.70	16.53	5.50	200
F780HDU	3"	5.50	7.20	7.20	16.78	6.00	50
F750-150SHP	2"	4.50	6.25	6.25	17.03	4.75	150
F765-150SHP	2½"	5.00	6.88	6.88	17.53	5.50	150
F780-150SHP	3"	5.50	7.42	7.42	18.03	6.00	150
F7100-150SHP	4"	6.50	8.63	8.63	18.53	7.50	150



#### Electrical Installation



- 1 = black 2 = red 3 = white 5 = orange
- = Actuator
- $\begin{array}{lll} \textbf{A} & = & \text{Actuator} \\ \textbf{C} & = & \text{Control unit} \\ \textbf{L}_1 & = & \text{Belimo connecting cable, 1 m (4 x 0.75 mm²)} \\ \textbf{L}_2 & = & \text{Customer cable} \end{array}$
- Ltot = Maximum cable length

Cross section	L <sub>tot</sub> = L <sub>1</sub> + L <sub>2</sub>		Example for DC
1/~	AC	DC	
0.75 mm <sup>2</sup>	≤30 m	≤5 m	1 m (L <sub>1</sub> ) + 4 m (L <sub>2</sub> )
1.00 mm <sup>2</sup>	≤40 m	≤8 m	1 m (L <sub>1</sub> ) + 7 m (L <sub>2</sub> )
1.50 mm <sup>2</sup>	≤70 m	≤12 m	1 m (L <sub>1</sub> ) + 11 m (L <sub>2</sub> )
2.50 mm <sup>2</sup>	≤100 m	≤20 m	1 m (L <sub>1</sub> ) + 19 m (L <sub>2</sub> )

- = Actuator = Control unit = Belimo conne
- cting cable, 1 m (4 x 0.75 mm²)

#### **GKB24-3-X1 Actuators, On/Off, Floating Point**

#### **Wiring Diagrams**

#### 💢 INSTALLATION NOTES



Provide overload protection and disconnect as required.



Actuators may also be powered by 24 VDC.



Position feedback cannot be used with Triac sink controller. The actuator internal common reference is not compatible.



Control signal may be pulsed from either the Hot (source) or the Common (sink) 24 VAC line.



Contact closures A & B also can be triacs.

A & B should both be closed for triac source and open for triac sink.



For triac sink the common connection from the actuator must be connected to the hot connection of the controller.



#### **APPLICATION NOTES**



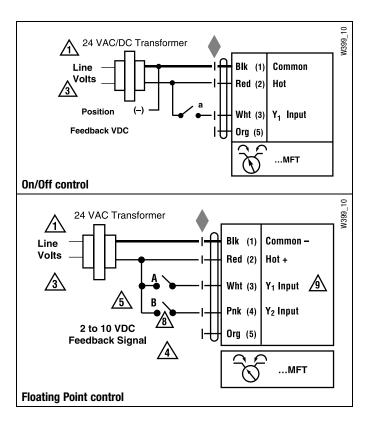
Meets UL requirements without the need of an electrical ground



#### **WARNING** Live Electrical Components!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.

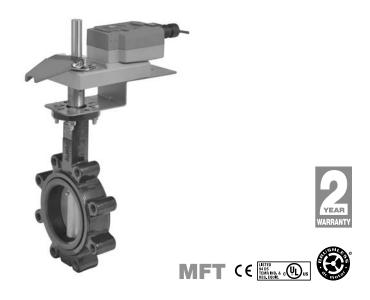
#### NOTE: Wiring diagrams shown are for single actuator mounted solutions



## AM\_GM\_LineRevised

**BELIMO**°

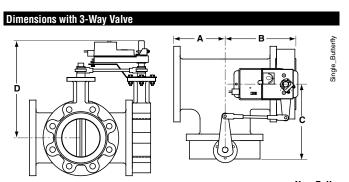
#### **GKX24-MFT-X1 Actuators, Multi-Function Technology**



Power supply       24VAC ±20% 50/60Hz         24VDC ±10%         Power consumption       12W (3W)         Transformer sizing       21VA (class 2 power source)         Electrical connection       18 GA plenum rated cable         ½" conduit connector       ½" conduit connector         protected NEMA 2 (IP54)       3 ft [1m] 10 ft [3m] 16 ft [5m]         Overload protection       electronic throughout 0 to 95 rotation         Operation range Y       2 to 10 VDC, 4 to 20mA (default)         variable (VDC,PWM, floating point, on/off)         Input impedance       100kΩ (0.1 mA), 500Ω         1500Ω (PWM, floating point, on/off)         Feedback output U       2 to 10VDC, 0.5mA max, VDC variable         Angle of rotation       max. 95°, adjustable with mechanical stop electronically variable         Direction of rotation       reversible with  \( \sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{\sqrt{	Technical Data	GKX24-MFT-X1
Transformer sizing  Electrical connection  18 GA plenum rated cable ½" conduit connector protected NEMA 2 (IP54) 3 ft [1m] 10 ft [3m] 16 ft [5m]  Overload protection  Operation range Y  2 to 10 VDC, 4 to 20mA (default) variable (VDC,PWM, floating point, on/off)  Input impedance  100kΩ (0.1 mA), 500Ω 1500Ω (PWM, floating point, on/off)  Feedback output U  2 to 10VDC, 0.5mA max, VDC variable  Angle of rotation  max. 95°, adjustable with mechanical stop electronically variable  Direction of rotation  reversible with  / switch  Fail-safe position  Position indication  reflective visual indicator (snap-on)  Manual override  ### Additional Plant of the protection of the plant o	Power supply	
Electrical connection   18 GA plenum rated cable   ½" conduit connector   protected NEMA 2 (IP54)   3 ft [1m] 10 ft [3m] 16 ft [5m]	Power consumption	12W (3W)
$\begin{array}{c} \begin{tabular}{lll} $\begin{tabular}{lll} &\begin{tabular}{lll} $\begin{tabular}{lll} $\begin{tabular}$	Transformer sizing	21VA (class 2 power source)
$\begin{array}{c} & \text{protected NEMA 2 (IP54)} \\ 3 \text{ ft [1m]} & 10 \text{ ft [3m]} & 16 \text{ ft [5m]} \\ \hline \\ \text{Overload protection} & \text{electronic throughout 0 to 95 rotation} \\ \text{Operation range Y} & 2 \text{ to 10 VDC, 4 to 20mA (default)} \\ \text{variable (VDC,PWM, floating point, on/off)} \\ \text{Input impedance} & 100 \text{k}\Omega \text{ (0.1 mA), 500}\Omega \\ \text{1500}\Omega \text{ (PWM, floating point, on/off)} \\ \hline \text{Feedback output U} & 2 \text{ to 10VDC, 0.5mA max, VDC variable} \\ \text{Angle of rotation} & \text{max. 95}^\circ\text{, adjustable with mechanical stop} \\ \text{electronically variable} \\ \hline \text{Direction of rotation} & \text{reversible with } \boxed{\text{/}} \text{ switch} \\ \hline \text{Fail-safe position} & \text{adjustable with dial or tool 0 to 100\% in 10\%} \\ \text{increments} \\ \hline \text{Position indication} & \text{reflective visual indicator (snap-on)} \\ \hline \text{Manual override} & \text{external push button} \\ \hline \end{array}$	Electrical connection	
3 ft [1m] 10 ft [3m] 16 ft [5m]		
$\begin{array}{c} \text{Operation range Y} & 2 \text{ to 10 VDC, 4 to 20mA (default)} \\ \text{variable (VDC,PWM, floating point, on/off)} \\ \text{Input impedance} & 100 \text{k}\Omega \text{ (0.1 mA), } 500\Omega \\ \text{1500}\Omega \text{ (PWM, floating point, on/off)} \\ \text{Feedback output U} & 2 \text{ to 10VDC, } 0.5 \text{mA max, VDC variable} \\ \text{Angle of rotation} & \text{max. } 95^{\circ}\text{, adjustable with mechanical stop} \\ \text{electronically variable} \\ \text{Direction of rotation} & \text{reversible with } \boxed{//} \text{ switch} \\ \text{Fail-safe position} & \text{adjustable with dial or tool 0 to 100\% in 10\%} \\ \text{increments} \\ \text{Position indication} & \text{reflective visual indicator (snap-on)} \\ \text{Manual override} & \text{external push button} \\ \end{array}$	Overload protection	
$\begin{array}{c} \text{variable (VDC,PWM, floating point, on/off)} \\ \text{Input impedance} & 100 \text{k}\Omega \ (0.1 \text{ mA}), 500\Omega \\ 1500\Omega \ (PWM, floating point, on/off)} \\ \text{Feedback output U} & 2 \text{ to 10VDC, 0.5mA max, VDC variable} \\ \text{Angle of rotation} & \text{max. 95}^\circ \text{, adjustable with mechanical stop electronically variable} \\ \text{Direction of rotation} & \text{reversible with } \boxed{//} \text{ switch} \\ \text{Fail-safe position} & \text{adjustable with dial or tool 0 to 100\% in 10\% increments} \\ \text{Position indication} & \text{reflective visual indicator (snap-on)} \\ \text{Manual override} & \text{external push button} \\ \end{array}$		ŭ
1500Ω (PWM, floating point, on/off)  Feedback output U 2 to 10VDC, 0.5mA max, VDC variable  Angle of rotation max. 95°, adjustable with mechanical stop electronically variable  Direction of rotation reversible with  // switch  Fail-safe position adjustable with dial or tool 0 to 100% in 10% increments  Position indication reflective visual indicator (snap-on)  Manual override external push button	oporation range r	
Feedback output U 2 to 10VDC, 0.5mA max, VDC variable  Angle of rotation max. 95°, adjustable with mechanical stop electronically variable  Direction of rotation reversible with 100 switch  Fail-safe position adjustable with dial or tool 0 to 100% in 10% increments  Position indication reflective visual indicator (snap-on)  Manual override external push button	Input impedance	
Angle of rotation max. 95°, adjustable with mechanical stop electronically variable  Direction of rotation reversible with  // switch  Fail-safe position adjustable with dial or tool 0 to 100% in 10% increments  Position indication reflective visual indicator (snap-on)  Manual override external push button		1500 $\Omega$ (PWM, floating point, on/off)
electronically variable  Direction of rotation reversible with  / switch  Fail-safe position adjustable with dial or tool 0 to 100% in 10% increments  Position indication reflective visual indicator (snap-on)  Manual override external push button	Feedback output U	
Direction of rotation reversible with  switch Fail-safe position adjustable with dial or tool 0 to 100% in 10% increments  Position indication reflective visual indicator (snap-on)  Manual override external push button	Angle of rotation	
Fail-safe position adjustable with dial or tool 0 to 100% in 10% increments  Position indication reflective visual indicator (snap-on)  Manual override external push button	D' and a station	
increments  Position indication reflective visual indicator (snap-on)  Manual override external push button		, , , , , , , , , , , , , , , , , , , ,
Manual override external push button	Fail-safe position	,
·	Position indication	reflective visual indicator (snap-on)
Running time		external push button
normal operation   95 seconds (default), variable 90 to 150 seconds   35 seconds	normal operation	
Humidity 5 to 95% RH non-condensing (EN 60730-1)	Humidity	5 to 95% RH non-condensing (EN 60730-1)
Ambient temperature -22°F to +122°F [-30°C to +50°C]	Ambient temperature	-22°F to +122°F [-30°C to +50°C]
Storage temperature -40°F to +176°F [-40°C to +80°C]	Storage temperature	-40°F to +176°F [-40°C to +80°C]
Housing NEMA2, IP54, UL enclosure type 2	Housing	NEMA2, IP54, UL enclosure type 2
Housing material UL94-5VA	Housing material	
Agency list CULus acc. to UL 60730-1A/-2-14 CAN/CSA E60730-1:02 CE acc. to 2004/108/EEC and 2006/95/EC	Agency list	CAN/CSA E60730-1:02
Noise level < 45dB(A)	Noise level	< 45dB(A)
Servicing maintenance free	Servicing	maintenance free
Quality standard ISO 9001	Quality standard	ISO 9001

# Dimensions with 2-Way Valve

				Non-Fail Safe (psi)			
Valve	Size	Α	В	C	D(Max)	BHC	GK
F680HD	3"	1.69	9.00	9.00	21.03	6.00	200
F6100HDU	4"	1.92	9.00	9.00	21.53	7.50	50
F6125HDU	5"	2.08	9.00	9.00	22.53	8.50	50
F650-150SHP	2"	1.75	9.00	9.00	20.03	4.75	285
F665-150SHP	2½"	1.88	9.00	9.00	20.53	5.50	285
F680-150SHP	3"	1.92	9.00	9.00	21.03	6.00	285
F6100-150SHP	4"	2.13	9.00	9.00	21.53	7.50	150
F650-300SHP	2"	1.75	9.00	9.00	20.03	5.00	285
F665-300SHP	2½"	1.88	9.00	9.00	20.53	5.88	285
F680-300SHP	3"	1.92	9.00	9.00	21.03	6.63	285
F6100-300SHP	4"	2.13	9.00	9.00	21.53	7.88	150



		Dimensions (Inches)						
Valve	Size	Α	В	C	D(Max)	BHC	GK	
F780HDU	3"	5.50	7.20	7.20	16.78	6.00	200	
F750-150SHP	2"	4.50	6.25	6.25	17.03	4.75	150	
F765-150SHP	2½"	5.00	6.88	6.88	17.53	5.50	150	
F780-150SHP	3"	5.50	7.42	7.42	18.03	6.00	150	



#### **GKX24-MFT-X1 Actuators, Multi-Function Technology**

#### **Wiring Diagrams**



#### 💢 INSTALLATION NOTES



Provide overload protection and disconnect as required.



Actuators may also be powered by 24 VDC.



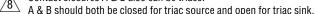
Position feedback cannot be used with Triac sink controller. The actuator internal common reference is not compatible.



Control signal may be pulsed from either the Hot (source) or the Common (sink) 24 VAC line.



Contact closures A & B also can be triacs.





For triac sink the common connection from the actuator must be connected to the hot connection of the controller.



#### **APPLICATION NOTES**



Meets UL requirements without the need of an electrical ground connection.



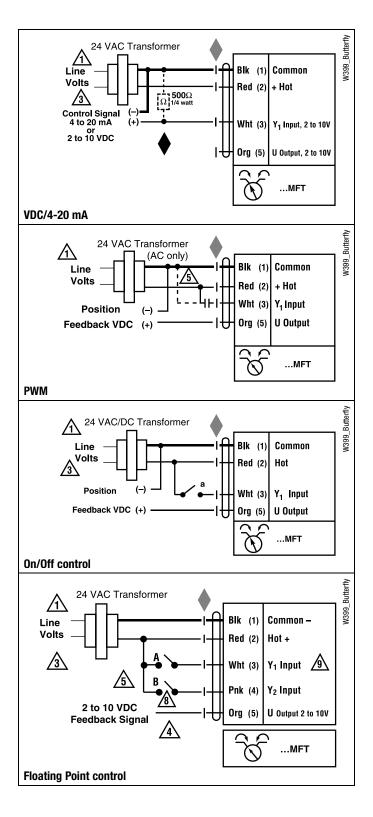
The ZG-R01 500  $\Omega$  resistor may be used.



#### **WARNING** Live Electrical Components!

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NOTE: Wiring diagrams shown are for single actuator mounted solutions



#### **AM Series Actuators, On/Off, Floating Point**







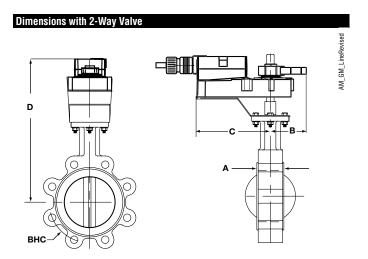




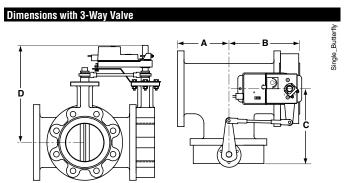
#### **Models**

AMB24-3-X1

Technical Data		
Power supply		24 VAC ± 20% 50/60 Hz
		24 VDC ± 10%
Power consumption	running	2.0 W
•	holding	0.2 W
Transformer sizing	· ·	5.5 VA (class 2 power source)
Electrical connection		3 ft, 18 GA plenum rated cable
		½" conduit connector
Overload protection		electronic throughout 0° to 95° rotation
Control		on/off, floating point
Input impedance		600 Ω
Angle of rotation		95°, adjustable with mechanical stop
Direction of rotation		reversible with protected $\bigcirc/\bigcirc$ switch
Position indication		handle
Manual override		external push button
Running time		95 seconds
Humidity		5 to 95% RH non condensing (EN 60730-1)
Ambient temperature		-22°F to +122°F [-30°C to +50°C]
Storage temperature		-40°F to +176°F [-40°C to +80°C]
Housing		NEMA 2/IP54
Housing material		UL94-5VA
Agency listings†		cULus according to UL 60730-1A/-2-14,
		CAN/CSA E60730-1, CSA C22.2 No. 24-93,
		CE according to 89/336/EEC
		(and 2006/95/EC for line voltage and/or -S
		versions)
Noise level		<45dB(A)
Quality standard		ISO 9001



			Dimer	nsions (I	Non-Fail Safe (psi)			
Valve	Size	Α	В	C	D(Max)	BHC	HD	HDU
F650HD(U)	2"	1.65	7.00	7.00	15.00	4.75	200	50
F665HD(U)	2½"	1.76	7.00	7.00	15.50	5.50	200	50
F680HDU	3"	1.78	7.00	7.00		50		



			Dimer	Non-Fail Safe (psi)				
Valve	Size	Α	В	C	D(Max)	BHC	HD	HDU
F750HD	2"	4.50	6.15	6.15	15.50	4.75	200	
F765HDU	2½"	5.00	6.76	6.76	16.00	5.50	200	50



#### **Wiring Diagrams**



#### INSTALLATION NOTES



#### **CAUTION** Equipment damage!

Actuators may be connected in parallel.

Power consumption and input impedance must be observed.



Actuators may also be powered by 24 VDC.



#### **APPLICATION NOTES**

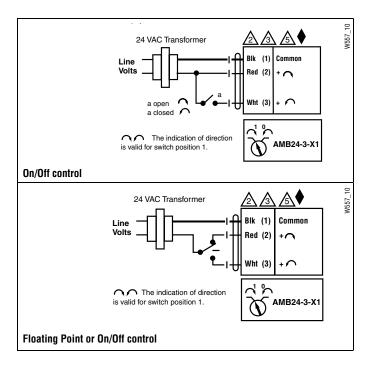


Meets cULus or UL and CSA requirements without the need of an electrical ground connection.

#### WARNING Live Electrical Components!

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#### **AM Series Actuators, On/Off, Floating Point**



#### **AM Series Actuators, Multi-Function Technology**









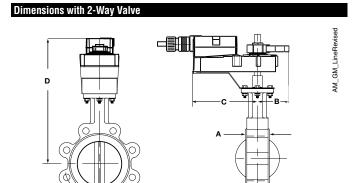


#### Models

AMX24-MFT-X1

Technical Data	
Power supply	24 VAC ± 20% 50/60 Hz
	24 VDC ± 10%
Power running	4 W
	1.25 W
Transformer sizing	6 VA (class 2 power source)
Electrical connection	□ 3 ft [1m] □ 10 ft [3m] □ 16 ft [5m]
	18 GA plenum rated cable
	½" conduit connector
Overload protection	electronic throughout 0° to 95° rotation
Operating range Y	2 to 10 VDC, 4 to 20 mA (default)
	Variable (VDC, PWM, Floating Point, On/Off)
Input impedance	100k $\Omega$ (0.1 mA), 500 $\Omega$
	1500 Ω (PWM, Floating Point, On/Off)
Feedback output U	2 to 10 VDC, 0.5 mA max
	VDC Variable
Angle of rotation	95° electronically variable
Direction of rotation	reversible with protected $\frown / \frown$ switch
Position indication	handle
Manual override	external push button
Running time	150 seconds (default)
	variable (90 to 350 secs)
Humidity	5 to 95% RH non condensing
	(EN 60730-1)
Ambient temperature	-22°F to +122°F [-30°C to +50°C]
Storage temperature	-40°F to +176°F [-40°C to +80°C]
Housing	NEMA 2/IP54
Housing material	UL94-5VA
Agency listings†	cULus according to UL60730-1A/-2-14,
	CAN/CSA E60730-1, CSA C22.2 No. 24-93,
	CE according to 89/336/EEC
Noise level	<45dB(A)
Quality standard	ISO 9001
	ol pollution degree 2. Tupe of action 1

<sup>†</sup> Rated impulse voltage 4kV, Control pollution degree 3, Type of action 1



		Dimensions (Inches)										
Valve	Size	Α	В	C	D(Max)	BHC	<b>-</b> :=					
F650HD(U)	2"	1.65	7.00	7.00	15.00	4.75	-Fail (psi)					
F665HD(U)	2½"	1.76	7.00	7.00	15.50	5.50	Non Safe					
F680HDU	3"	1.78	7.00	7.00	16 .00	6.00	≥ Ø					

## Dimensions with 3-Way Valve

			Dimer		ail Safe si)			
Valve	Size	Α	В	C	D(Max)	BHC	HD	HDU
F750HD	2"	4.50	6.15	6.15	15.50	4.75	200	
F765HDU	2½"	5.00	6.76	6.76	16.00	5.50	200	50



#### **AM Series Actuators, Multi-Function Technology**

#### **Wiring Diagrams**



#### 🕇 INSTALLATION NOTES



Actuators may also be powered by 24 VDC.



Position feedback cannot be used with Triac sink controller. The actuator internal common reference is not compatible.



Control signal may be pulsed from either the Hot (source) or the Common (sink) 24 VAC line.



Contact closures A & B also can be triacs.



A& B should both be closed for triac source and open for triac sink. For triac sink the common connection from the actuator must be connected to the hot connection.



#### **APPLICATION NOTES**

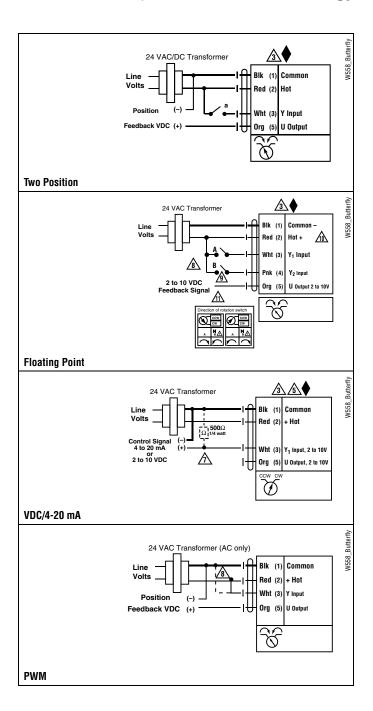


The ZG-R01 500  $\Omega$  resistor converts the 4 to 20 mA control signal to 2 to 10 VDC, up to 2 actuators may be connected in parallel.



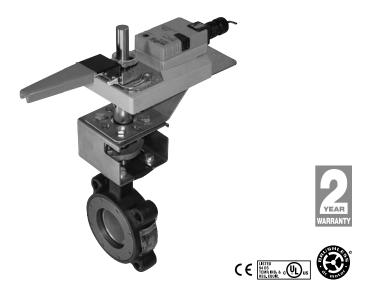
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#### **GMB24-3-X1 Actuators, On/Off, Floating Point**



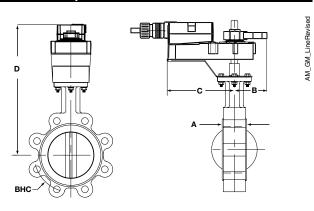


#### **Models**

GMB24-3-X1

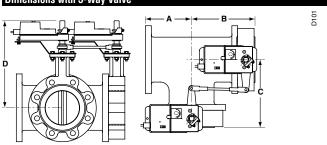
Technical Data		
Power supply		24 VAC ± 20% 50/60 Hz
		24 VDC ± 10%
Power consumption rul	nning	4.0 W
hc	olding	2 W
Transformer sizing		6 VA (class 2 power source)
Electrical connection		3 ft, 18 GA appliance cable,
		1/2" conduit connector
Overload protection		electronic throughout 0 to 95° rotation
Control signal		On/Off, Floating Point
Input impedance		600 Ω
Angle of rotation		mechanically limited to 95°
Direction of rotation		reversible with switch A/B
Position indication		0 to 1 and reversible indicator
Running time		150 sec.
Humidity		5 to 95% RH non-condensing
Ambient temperature		-22°F to 122°F [-30°C to 50°C]
Storage temperature		-40°F to 176°F [-40°C to 80°C]
Housing		NEMA 2/IP54
Housing material		UL94-5VA (flammability rating)
Agency listings		cULus according to UL60730-1A/-2-14,
		CAN/CSA E60730-1, CSA C22.2 No.24-93,
		CE according to 89/336/EEC
Noise level		max. 45 dB (A)
Servicing		maintenance free
Quality standard		ISO 9001





			Dimen	Non-Fail Safe (psi)				
Valve	Size	Α	В	C	D(Max)	BHC	GM	2*GM
F680HD	3"	1.78	7.00	7.00	16.00	6.00	200	
F6100HD	4"	2.05	8.00	8.00	17.00	7.50		200
F6100HDU	4"	2.05	8.00	8.00	17.00	7.50	50	
F6125HDU	5"	2.14	8.00	8.00	17.50	8.50	50	
F6150HDU	6"	2.19	8.00	8.00	22.50	9.50		50
F650-150SHP	2"	1.75	9.00	9.00	19.50	4.75	285	
F665-150SHP	2½"	1.88	9.00	9.00	20.00	5.50	285	
F680-150SHP	3"	1.92	9.00	9.00	20.50	6.00	285	
F6100-150SHP	4"	2.13	9.00	9.00	21.00	7.50	150	285
F650-300SHP	2"	1.75	9.00	9.00	19.50	5.00	285	400
F665-300SHP	2½"	1.88	9.00	9.00	20.00	5.88	285	400
F680-300SHP	3"	1.92	9.00	9.00	20.50	6.63	285	400
F6100-300SHP	4"	2.13	9.00	9.00	21.00	7.88	150	285

#### Dimensions with 3-Way Valve



			Non-Fail Safe (psi)					
Valve	Size	A	В	C	D(Max)	BHC	GM	2*GM
F765HD	2½"	5.00	6.70	6.70	16.00	5.50	200	
F780HD	3"	5.50	7.20	7.20	16.25	6.00		200
F780HDU	3"	5.50	7.20	7.20	16.25	6.00	50	
F7100HD	4"	6.50	8.45	8.45	17.00	7.50		200
F7100HDU	4"	6.50	8.45	8.45	17.00	7.50		50
F7125HDU	5"	7.50	9.60	9.60	17.50	8.50		50
F7150HDU	6"	8.00	10.08	10.08	18.00	9.50		50
F750-150SHP	2"	4.50	6.25	6.25	16.50	4.75	150	285
F765-150SHP	2½"	5.00	6.88	6.88	17.00	5.50	150	285
F780-150SHP	3"	5.50	7.42	7.42	17.50	6.00	150	285
F7100-150SHP	4"	6.50	8.63	8.63	18.00	7.50	150	
F750-300SHP	2"	5.00	6.75	6.75	15.50	5.00		285
F765-300SHP	2½"	5.50	7.38	7.38	16.00	5.88		285
F780-300SHP	3"	6.00	7.92	7.92	16.25	6.63		285
F7100-300SHP	4"	7.00	9.13	9.13	18.00	7.88		150

#### **Wiring Diagrams**

#### **INSTALLATION NOTES**



#### **CAUTION** Equipment damage!

Actuators may be connected in parallel.

Power consumption and input impedance must be observed.



Actuators may also be powered by 24 VDC.



Actuators with plenum rated cable do not have numbers on wires; use color codes instead. Actuators with appliance cables are numbered.



#### APPLICATION NOTES

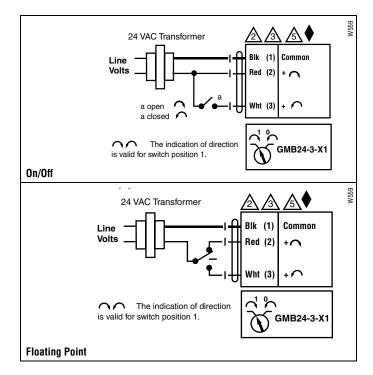


Meets cULus or UL and CSA requirements without the need of an electrical ground connection.

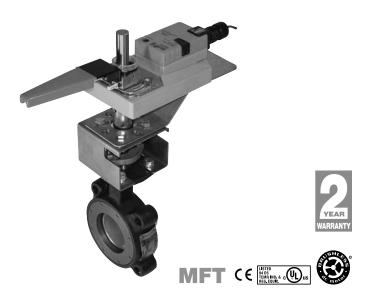
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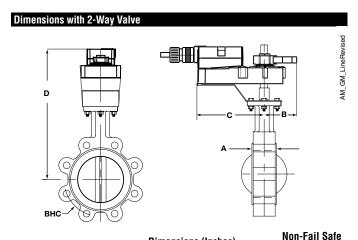




#### **Models**

GMX24-MFT-X1

Technical Data	
Power supply	24 VAC ± 20% 50/60 Hz
	24 VDC ± 10%
Power consumption running	4.5 W
holding	2 W
Transformer sizing	7 VA (class 2 power source)
Electrical connection	3 ft, 18 GA appliance cable,
	1/2" conduit connector
Overload protection	electronic throughout 0 to 95° rotation
Control signal	2 to 10 VDC, 4 to 20 mA
	(with 500 $\Omega$ , 1/4 W resistor) ZG-R01
Input impedance	100 k $\Omega$ for 2 to 10VDC (0.1 mA)
	500 $\Omega$ for 4 to 20 mA
	750 $Ω$ for PWM
	1500 $\Omega$ for on/off and floating point
Angle of rotation	mechanically limited to 95°
Direction of rotation	reversible with switch A/B
Position indication	0 to 1 and reversible indicator
Running time	150 sec.
Humidity	5 to 95% RH non-condensing
Ambient temperature	-22°F to 122°F [-30°C to 50°C]
Storage temperature	-40°F to 176°F [-40°C to 80°C]
Housing	NEMA 2/IP54
Housing material	UL94-5VA (flammability rating)
Agency listings	cULus according to UL60730-1A/-2-14,
	CAN/CSA E60730-1, CSA C22.2 No.24-93,
	CE according to 89/336/EEC
Noise level	max. 45 dB (A)
Servicing	maintenance free
Quality standard	ISO 9001



			(psi)					
Valve	Size	Α	В	C	D(Max)	BHC	GM	2*GM
F680HD	3"	1.69	9.00	9.00	20.50	6.00	200	
F6100HD	4"	1.92	9.00	9.00	21.00	7.50		200
F6100HDU	4"	1.92	9.00	9.00	21.00	7.50	50	
F6125HDU	5"	2.08	9.00	9.00	22.00	8.50	50	
F6150HDU	6"	2.08	9.00	9.00	22.50	9.50		50
F650-150SHP	2"	1.75	9.00	9.00	19.50	4.75	285	
F665-150SHP	2½"	1.88	9.00	9.00	20.00	5.50	285	
F680-150SHP	3"	1.92	9.00	9.00	20.50	6.00	285	
F6100-150SHP	4"	2.13	9.00	9.00	21.00	7.50	150	285
F650-300SHP	2"	1.75	9.00	9.00	19.50	5.00	285	400
F665-300SHP	2½"	1.88	9.00	9.00	20.00	5.88	285	400
F680-300SHP	3"	1.92	9.00	9.00	20.50	6.63	285	400
F6100-300SHP	4"	2.13	9.00	9.00	21.00	7.88	150	285

**Dimensions with 3-Way Valve** 

				Non-Fail Safe (psi)				
Valve	Size	Α	В	C	D(Max)	BHC	GM	2*GM
F765HD	2½"	5.00	6.70	6.70	16.00	5.50	200	
F780HD	3"	5.50	7.20	7.20	16.25	6.00		200
F780HDU	3"	5.50	7.20	7.20	16.25	6.00	50	
F7100HD	4"	6.50	8.45	8.45	17.00	7.50		200
F7100HDU	4"	6.50	8.45	8.45	17.00	7.50		50
F7125HDU	5"	7.50	9.60	9.60	17.50	8.50		50
F7150HDU	6"	8.00	10.08	10.08	18.00	9.50		50
F750-150SHP	2"	4.50	6.25	6.25	16.50	4.75	150	285
F765-150SHP	2½"	5.00	6.88	6.88	17.00	5.50	150	285
F780-150SHP	3"	5.50	7.42	7.42	17.50	6.00	150	285
F7100-150SHP	4"	6.50	8.63	8.63	18.00	7.50	150	
F750-300SHP	2"	5.00	6.75	6.75	15.50	5.00		285
F765-300SHP	2½"	5.50	7.38	7.38	16.00	5.88		285
F780-300SHP	3"	6.00	7.92	7.92	16.25	6.63		285
F7100-300SHP	4"	7.00	9.13	9.13	18.00	7.88		150

D101



#### **GMX24-MFT-X1 Actuators, Multi-Function Technology**

#### **Wiring Diagrams**



#### **INSTALLATION NOTES**



Actuators may also be powered by 24 VDC.



Actuators with plenum rated cable do not have numbers on wires: use color coded instead. Actuators with appliance rated cable use numbers.



Control signal may be pulsed from either the Hot (Source) or Common (Sink) 24 VAC line.



For triac sink the Common connection from the actuator must be connected to the Hot connection of the controller.



#### APPLICATION NOTES



Meets cULus or UL and CSA requirements without the need of an electrical ground connection.



Contact closures A & B also can be triacs. A & B should

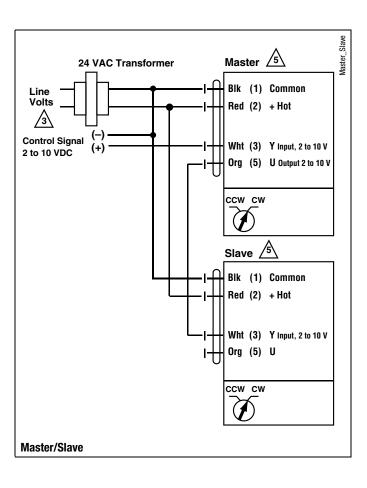


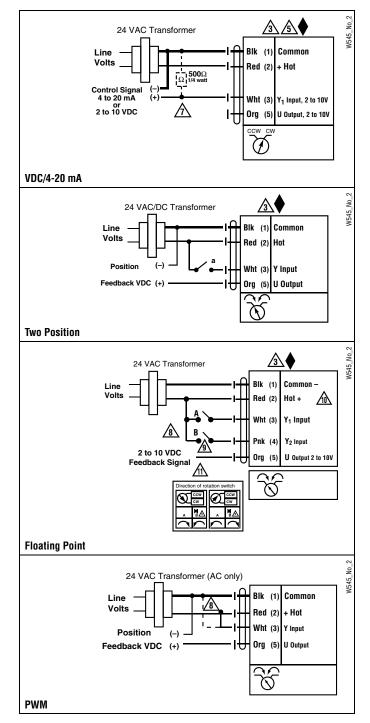
both be closed for triac source and open for triac sink. Position feedback cannot be used with a Triac sink controller. The

actuator internal common reference is not compatible.

#### **WARNING** Live Electrical Components!

During installation, testing, servicing and troubleshooting of this product, it may be necessary to work with live electrical components. Have a qualified licensed electrician or other individual who has been properly trained in handling live electrical components perform these tasks. Failure to follow all electrical safety precautions when exposed to live electrical components could result in death or serious injury.





#### Installation Recommendations F6...HD(U), F7...HD(U) Series Butterfly Valves



#### HD(U) Series Butterfly Valves

#### Storage of Butterfly Valve Assemblies

- Assemblies must be stored indoors, protected from the elements.
- Materials received on job sites that have long installation lead times should receive extra protection from construction damage.
- Resilient seats must be protected from abrasion, cutting and nicking, as this will damage the liner and may cause flange area leaks.
- Electric actuators cannot be stored in wet, damp or caustic areas.
- Do not store construction material on top of valve assemblies.

#### **Installation Practices**

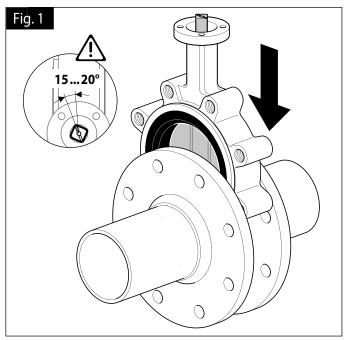
- HD(U) series butterfly valves are designed to be installed between ANSI 125/150 flat-faced, raised face, slip-on or weld neck flanges.
- Valve should be installed a minimum of 10 pipe diameters from upstream or downstream elbows, strainers, pumps, etc.
- For chilled water, condenser water or hot water applications, the valve should be installed with the stem in a vertical orientation, with the actuator mounted above the valve.
- For applications in which there is a possibility of sediment in the flow, the valve should be installed with the stem in a horizontal position and the bottom of the disc should close FROM the downstream side, rather than from the upstream side.
- Make sure the flange faces are clean and free of rust, scale and debris to prevent damage to the liner face.
- Do NOT use flange gaskets on HD(U) series BF valves. (Fig. 1a)
- Follow the recommended flange bolting sequence. (Fig. 8, pg. 85)
- When installing in Victaulic piping systems, use Victaulic 41 series flange nipples.

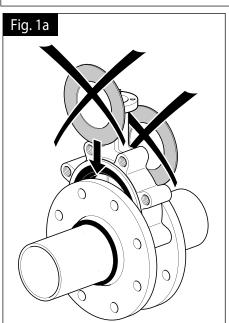
#### **Installation using Welded Flanges**

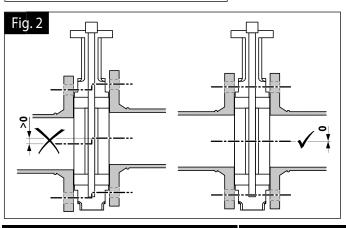
- Mount flanges on both sides of valve body and install bolts to properly align valve body and both flanges.
- Install the valve with the disc in the "Almost Closed" position (Fig. 1)
- Do not use any flange gaskets (Fig. 1a)
- Make sure the valve liner and flange internal diameters are in alignment. (Fig. 2)
- Take valve body / flange pair assembly and align with piping ends.
- TACK weld the flanges to the piping in several places. (Fig. 3a)
   Do NOT seam weld at this time!
- Remove the lug bolts and carefully remove the valve body from the flanges.
- Seam weld the entire flange / piping connection for both flanges.
   (Fig 3b)
- Let the piping components cool completely before re-inserting the valve body. (Fig. 4)
- WARNING! Seam welding with the valve body installed between the flanges can damage the liner due to heat migration through the flange to the valve body.

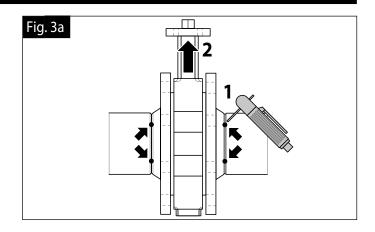
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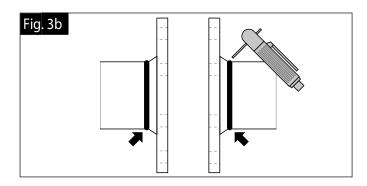
#### HD(U) Series Butterfly Valves

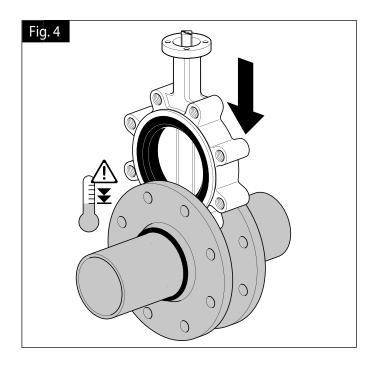










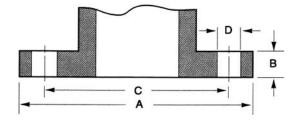


## Installation Recommendations F6...HD(U), F7...HD(U) Series Butterfly Valves



#### FLANGE BOLTING RECOMMENDATIONS

Flange Detail for ANSI B16.5 Pipe Flanges								
	FLANGES		DRILLING		BOLTING			
Nominal Pipe Size	A Flange Diameter	<b>B</b> Flange Thickness	C Diameter of Bolt Circle	D Diameter of Bolt Holes	Number of Bolts	Diameter of Bolts		
2"	6"	3/4"	4-3/4"	3/4"	4	5/8"		
2-1/2"	7"	7/8"	5-1/2"	3/4"	4	5/8"		
3"	7-1/2"	15/16"	6"	3/4"	4	5/8"		
4"	9"	15/16"	7-1/2"	3/4"	8	5/8"		
5"	10"	15/16"	8-1/2"	7/8"	8	3/4"		
6"	11"	1"	9-1/2"	7/8"	8	3/4"		
8"	13-1/2"	1-1/8"	11-3/4"	7/8"	8	3/4"		
10"	16"	1-3/16"	14-1/4"	1"	12	7/8"		
12"	19"	1-1/4"	17"	1"	12	7/8"		
14"	21"	1-3/8"	18-3/4"	1-1/8"	12	1"		
16"	23-1/2"	1-7/16"	21-1/4"	1-1/8"	16	1"		
18"	25"	1-5/8"	22-3/4"	1-1/4"	16	1-1/8"		
20"	27-1/2"	1-11/16"	25"	1-1/4"	20	1-1/8"		
24"	32"	1-7/8	29-1/2"	1-3/8"	20	1-1/4"		



#### > PRE-INSTALLATION PROCEDURE

- 1. Remove any protective flange covers from the valve.
- 2. Inspect the valve to be certain the waterway is free from dirt and foreign matter. Be certain the adjoining pipeline is free from any foreign material such as rust and pipe scale or welding slag that could damage the seat and disc sealing surfaces.
- 3. Any actuator should be mounted on the valve prior to installation to facilitate proper alignment of the disc in the valve seat.
- 4. Check the valve identification tag for materials, and operating pressure to be sure they are correct for the application.

**WARNING!** Personal injury or property damage may result if the valve is installed where service conditions could exceed the valve ratings.

- 5. Check the flange bolts or studs for proper size, threading, and length.
- These valves are designed to be installed between ASME/ANSI Class 125/150 flanges.
- 7. Carefully follow installation using welded flanges on page 82 of this document.
- 8. Follow ASME flange alignment standards: SECTION 335.1.1 ALIGNMENT
  - a. PIPING DISTORTIONS: Any distortion of piping to bring into alignment for joint assembly which introduces a detrimental strain in equipment or piping components is prohibited.
- b. FLANGE JOINTS: Before bolting up, flange faces shall be aligned to the design plane within 1/16"/ft measured across any diameter; flange bolt holes shall be aligned within 1/8" maximum offset.
- When observed during assembly, the flange faces shall be parallel within 1 degree, and the force required to align pipe axes shall not exceed 10 lb/ft per inch of NF bolts and nuts shall be fully engaged.

#### FLANGE BOLTING RECOMMENDATIONS

FLANGE BULLING RECOMMENDATIONS								
Lug Valves, 2"-30", ANSI 125/150 Bolt Pattern								
Valve Size	Thread Size	Number Required	<b>Bolt Length Semi-Lug Butterfly</b> (inches)					
2"	5/8-11	4	1.25					
2-1/2"	5/8-11	4	1.50					
3"	5/8-11	4	1.50					
4"	5/8-11	8	1.75					
5"	3/4-10	8	1.75					
6"	3/4-10	8	2.00					
8"	3/4-10	8	2.25					
10"	7/8-9	12	2.25					
12"	7/8-9	12	2.50					
14"	1-8	12	2.75					
16"	1-8	16	2.75					
18"	1 1/8-7	16	3.50					
20"	1 1/8-7	20	4.25					
24"	1 1/4-7	20	4.75					
30"	1 1/4-7	24	4.50					

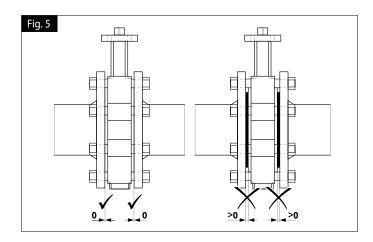
800-543-9038 USA 866-805-7089 CANADA 203-791-8396 LATIN AMERICA

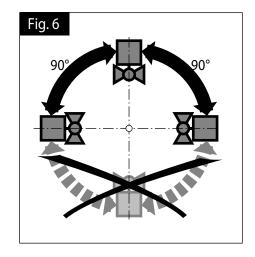
#### **Valve Installation Procedure**

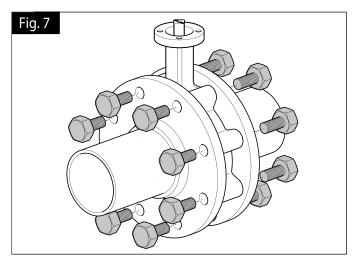
Position the connecting pipe flanges in the line to insure proper alignment prior to valve installation. Spread the pipe flanges apart enough to allow the valve body to be located between the flanges without actually contacting the flange surfaces. Exercise particular care in handling the valve so as to prevent possible damage to the disc or seat faces.

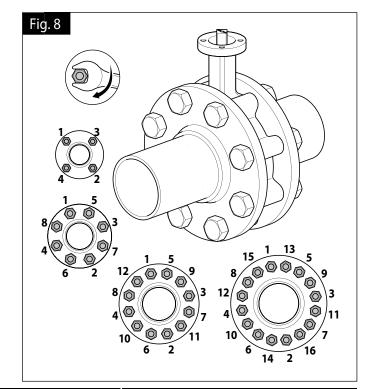
Note: Actuator must be mounted at or above pipe center line for all actuator types. (Fig. 6)

- 1. For Lug style valves:
  - a. Place the valve between the flanges.
  - b. Install all bolts between the valve and the mating flanges. Hand tighten bolts as necessary. (Fig. 7)
- 2. Before completing the tightening of any bolts, the valve should be centered between the flanges and then carefully opened and closed to insure free, unobstructed disc movement.
- 3. Using the sequence, (Fig. 8) tighten the flange bolts evenly to assure uniform compression. In assembling flange joints, the resilient seating surface shall be uniformly compressed. (Fig. 5)
- 4. If an actuator is to be operated, electricity should be connected to the unit in accordance with the local electrical codes.
- 5. Cycle the valve to the fully open position, then back to the fully closed position, checking the actuator travel stop settings for proper disc alignment. The valve should be operated to assure that no binding is taking place. If no power is available, use the manual handwheel.
- 6. The valve is now ready for operation.







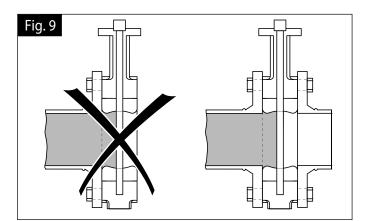




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### Installation Recommendations F6...HD(U), F7...HD(U) Series Butterfly Valves

#### Valve Installation- Dead End Service

#### **X** INSTALLATION NOTES

- 1. Follow previously described pre-installation and installation procedures.
- To achieve the full close-off pressure of the HD/HDU series, a flange is required on the open or down stream side of the valve (Fig. 9)

#### **Maintenance Instructions**

#### **Safety Precautions**

Before removing the valve from the line or loosening any bolts, it is important to verify the following conditions:

- 1. Be sure the line is depressurized and drained.
- 2. Be sure of the pipeline media. Proper care should be taken for protection against toxic and/or flammable fluids.
- 3. Never remove the valve without an Operator (Manual or Automatic) already attached to the valve shaft.
- 4. Never remove the Operator from the valve while the valve is in the pipeline under pressure.
- 5. Always be sure that the disc is cracked approximately 5° off of the closed position before removing the valve.

#### **General Maintenance**

The following periodic preventative maintenance practices are recommended for all Butterfly Valves.

- 1. Operate the valve from full open to full closed to assure operability.
- 2. Check flange bolting, actuator mounts and hangers for evidence of loosening and correct as needed.
- 3. Inspect the valve and surrounding area for previous or existing leakage at flange faces or shaft connections.
- 4. Check piping and/or wiring to actuators and related equipment for looseness and correct as needed.

Belimo worldwide: www.belimo.com

**BELIMO Americas** 

USA Locations, 43 Old Ridgebury Road, Danbury, CT 06810 Tel. 800-543-9038, Fax 800-228-8283, marketing@us.belimo.com

1049 Fortunado Loop, Sparks, NV 89436 Tel. 800-987-9042, Fax 800-987-8875, marketing@us.belimo.com

Canada Locations, 14/16 – 5716 Coopers Avenue, Mississauga, Ontario L4Z 2E8 Tel. 866-805-7089, Fax 905-712-3124, marketing@us.belimo.com

Latin America and The Caribbean Customer Service Tel. 203-791-8396, Fax 203-791-9139, marketing@us.belimo.com

