

2. R1 IS A FIELD INSTALLED SPST RELAY.

TRANSFORMER SIZING: AMX24-MFT 6VA (CLASS 2 POWER SOURCE) GMX24-MFT 7VA (CLASS 2 POWER SOURCE)

GKX24-MFT/DKRX24-MFT 21VA (CLASS 2 POWER SOURCE)

- 3. MOTORIZED CONTROL VALVE ELECTRICAL REQUIREMENTS: 24VAC±20%/24VDC±10%
- 4. WHEN THE ROTATION SWITCH IS POINTED TO "1" (AM/GM/GK ACTUATORS)/"Y2" (DKRX ACTUATOR) AND POWER IS APPLIED TO WIRE#3, THE ACTUATOR ROTATES COUNTER CLOCKWISE (AM/GM/GK ACTUATORS)/ CLOCKWISE (DKRX ACTUATOR) TO THE CLOSE POSITION.
- 5. USE 16 AWG FOR ALL WIRING.
- 6. OPEN END SWITCH MUST CLOSE WHEN VALVE OPENS. THIS WILL CLOSE THE DELAYED INTERLOCK IN THE I/O BOX AND ALLOW THE BOILER TO FIRE.
- 7. ÓPEN END SWITCH MUST OPEN WHEN VALVE CLOSES. THIS WILL OPEN THE DELAYED INTERLOCK AND PROHIBIT THE BOILER FROM FIRING.
- 8. BELIMO AM/GM/GK/DKRX ACTUATORS OPEN IN 90 SECONDS. THE AUX START ON DELAY PARAMETER IN THE C-MORE MUST BE PROGRAMMED FOR A MINIMUM OF 100 SECONDS. THE DELAYED INTERLOCK MUST BE CLOSED BEFORE THIS TIME LAPSES, OTHERWISE, THE BOILER WILL LOCKOUT AND GO TO A FAULT.
- 9. THE PUMP DELAY TIMER IN THE C-MORE MUST BE PROGRAMMED (RECOMMENDED: 2 MINUTES MINIMUM). THIS KEEPS THE VALVE OPEN TO DISSIPATE HEAT UNTIL THE PROGRAMMED TIME LAPSES.

AERCO INTERNATIONAL, INC. BLAUVELT, NY 10913

MOTORIZED POWER OPEN/CLOSE CONTROL VALVE (BELIMO AM/GM/GK/DKRX ACTUATOR) WIRING DIAGRAM - FIELD INSTALLED RELAY

	DWN.BY <u>CZ</u> DATE <u>050611</u>		REV.
	SCALE <u>NTS</u>	SD-A-864	
	APPD DATE	3D-A-004	~